

Wet End - Process Formulation (RETAN)


N5 TIDAL wet end.xlsx

Date: 27-Feb-2025

Technician: Albiero Mattia

Company: FASHION A/W 26-27

Type of Leather: Shoe Upper & Leather Goods

Aim of Trial: ARTICLE 5 TIDAL

Trial - N°:

Color: TPX 14-1050

Piece count: 6 SPLITS

Project - N°:

Substance: 1,5-1,6

Material: WB SPLITS 二层蓝皮

Weight: 20,200 kg

% refer to: Shaved 削匀重

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		Water 水	35			
		0,50		Oxalic acid 草酸				
		0,20		BORRON® DNC			60	pH= 2,9
Drain 控水								
		200,00		Water 水	35			
		0,30		Formic acid 甲酸			15	
		2,50		TANNESCO® CPR LIQ			15	
		5,00		Baychrome FD				
		1,00		CORIPOL® DX 1202			60	
		50,00		Water 水	40			
		0,50		CROMENO® FBQ-N			180	
AUTOMATIC O/N 自动过夜								
				IN THE MORNING 次日			5	pH= 4,5
Drain 控水								
		200,00		Water 水	35			
		2,00		Sodium formate 甲酸钠				
		1,00		Sodium bicarbonate 小苏打			90	pH= 5,9
Drain 控水								
		300,00		Water 水	20		10	
Drain 控水								
		50,00		Water 水	20			
		2,00		SELLASOL® NG gran				
		2,00		BAYKANOL® PR			10	
		3,00		SELLASOL® HFN-F gran			20	
		1,00		INVADERM® LU				
		0,50		Ammonia 氨水			10	
		2,00		SELLASOL® TN				
		2,00		BAYKANOL® SL				
		0,50		BORRON® NF				
		4,00		MAGNOPAL® HS				
		2,00		SELLA® FIN WHITE T				
		2,00		SELLA® FAST YELLOW 4GL				
		0,80		SELLA® FAST ORANGE A			90	
		2,00		MAGNOPAL® VA			30	
		6,00		CORIPOL® DX-1202				
		3,00		CORIPOL® UFB-A			60	
		200,00		Water 水	50		30	
		1,50		Formic acid 甲酸			30	
		1,50		Formic acid 甲酸			30	pH= 3,5
Drain 控水								
		200,00		Water 水	20		10	
Drain 控水								
		100,00		Water 水	20			
		0,50		INVADERM® LU				
		0,50		Ammonia 氨水				
		2,00		BAYKANOL® SL			5	
		2,00		SELLA® FIN WHITE T				
		0,30		SELLA® FAST YELLOW 4GL				
		0,05		SELLA® FAST ORANGE A			30	
		100,00		Water 水	50			
		0,50		Formic acid 甲酸			30	
Drain 控水								
		200,00		Water 水	20		10	
Drain 控水								

Mechanical Operation:

SET OUT, VACUUM DRY 50°C

伸展, 真空干燥 50°C

Process Information:

Running Time:

13 hrs 50 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.