

Wet End - Process Formulation (RETAN)



N6 PERISCOPE wet end.xlsx

Date: January 2025
Technician: Tempesti

Company: FASHION A/W 26-27

Type of Leather: Shoe Upper & Leather Goods

Trial - N°:

Aim of Trial: N 6 PERISCOPE

Color: 19-3918

Project - N°:

Piece count: 6

Material: calf wb蓝皮

Substance: 1,6/1,7

% refer to: shaved weight削匀重

Weight:

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00	0,000	water水	40°C			
		0,30	0,000	PELTEC® ADN				
		0,50	0,000	CORIPOL® FCT				
		1,00	0,000	formic acid 甲酸			40	pH3-3,2 drain控水
			0,000					
		100,00	0,000	water水	40°C			
		1,00	0,000	CORIPOL® SG				
		4,00	0,000	RETINGAN® LFC			30	
		4,00	0,000	TANNESCO® HN-A LIQ				
		4,00	0,000	Tankrom AB铬粉			120	automatic overnight自动过夜
			0,000					morning pH 3,8 drain次日pH,控水
		150,00		water水	30°C			
		2,00	0,000	TANIGAN® PAK-S				
		1,00	0,000	sodium formate甲酸钠			30	
		0,30	0,000	sodium bicarbonate小苏打				
		3,00	0,000	LEVOTAN® L			40	drain-wash控水水洗
			0,000					
		80,00	0,000	water水	30°C			
		1,00	0,000	MAGNOPAL® DP			10	
		4,00	0,000	LEVOTAN® AT01			20	
		0,50	0,000	CORIPOL® DX1202			10	
		3,00	0,000	MIMOSA ME				
		8,00	0,000	TANIGAN® BNO LIQ			30	
		4,00	0,000	RETINGAN® R7			60	
		100,00	0,000	water水	50°C			
		0,50	0,000	formic acid 甲酸			30	drain-wash控水水洗
		100,00	0,000	water水	50°C			
		2,50	0,000	CORIPOL® LEO				
		2,50	0,000	CORIPOL® DX1202				
		2,00	0,000	CORIPOL® AT				
		0,30	0,000	BORRON® SAF-A			60	
		4,00	0,000	LEVOTAN® RP			30	
		0,50	0,000	formic acid 甲酸			30	drain 控水

Mechanical Operation:

SET OUT VACUUM 40° C 300SEC
伸展, 真空40°C/300秒

Process Information:

Running Time: 9 hrs 00 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery. Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application...