

Wet End - Process Formulation (RETAN)



N7 RIVERSIDE wet end.xlsx

Date: 27-Feb-2025
Technician: Oliver Dyck

Company:	FASHION A/W 26-27	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	TPX 17-4028
Aim of Trial:	ARTICLE 7 RIVERSIDE	Piece count:	6 1/2
Project - N°:		Substance:	1,2-1,3
Material:	WB NBT藍皮	Weight:	15,400 kg
% refer to:	Shaved削匀重	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water水	30			
		0,20		BORRON® SAF-A				
		0,20		Oxalic acid草酸			30	
Drain控水								
		100,00		Water水	30			
		2,00		CORIPOL® SLG-A			20	
		2,00		Chrome铬粉			30	
		4,00		BLANCOROL® RC			90	
AUTOMATIC O/N自动过夜								
				IN THE MORNING次日				pH= 4,6
Drain控水								
		150,00		Water水	30			
		2,00		SELLASOL® NG LIQ			20	
		1,50		Sodium formate甲酸钠			20	
		0,50		Sodium bicarbonate小苏打			20	
		2,00		LEVOTAN® LB			60	pH= 5,8
Drain控水								
		200,00		Water水	20		10	
Drain控水								
		100,00		Water水	30			
		2,00		BAYKANOL® PR-A			20	
		10,00		TANIGAN® BNO LIQ			30	
		6,00		LEVOTAN® HPP				
		3,00		BAYKANOL® PFM-C				
		3,00		RETINGAN® PURE RS			20	
		4,00		MAGNOPAL® HS			20	
		5,00		TANIGAN® PURE T-A				
		5,00		Tara			30	
		0,50		INVADERM® LU				
		1,50		SELLA® FAST BLUE A				
		1,50		SELLA® FAST NAVY A			45	
		50,00		Water水	50			
		4,00		LEVOTAN® HPP				
		2,00		CORIPOL® SLG-A				
		2,00		LEVOTAN® LB			45	
		2,00		MAGNOPAL® TGR-A			30	
		1,00		Formic acid甲酸			20	
		1,00		Formic acid甲酸			20	
		0,50		Formic acid甲酸			20	pH= 3,8
Drain控水								
		200,00		Water水	20		10	
Drain控水								

Mechanical Operation:

SET OUT VACUUM DRY
伸展，真空干燥

Process Information:

Running Time: 10 hrs 10 min

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