

# Wet End - Process Formulation (RETAN)



N8 BLUE HORIZON wet end.xlsx

Date: 10-Mar-2025  
Technician: GIUSEPPE ROMANO

Company:	FASHION A/W 26-27	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	TPX 18 3929
Aim of Trial:	N 8 BLUE HORIZON	Piece count:	
Project - N°:		Substance:	
Material:	ENG.DOM.	Weight:	
% refer to:	SHAVED削匀重	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		100,00		WATER水	50			
		2,00		BORRON® SE				
		0,50		ACETIC ACID醋酸			60	WASH水洗
		100,00		WATER水	50			
		1,00		BORRON® SE	50		45	WASH水洗
		150,00		WATER水	37			
		1,00		CORIPOL® GLH			20	
		0,40		FORMIC ACID甲酸			20	pH: 3.2
		4,00		TANNESCO® HN GRAN				
		3,00		BAYCROM® FD			90	
		4,00		TANNESCO® FC			90	O/N自动过夜
		6,00		TARA			180	MORNIG D/W次日排水水洗
		80,00		WATER水	40			
		2,00		CROMENO® BF			20	
		4,00		RETINGAN® R7				
		4,00		TANIGAN® Pure T-A			45	DRAIN排水
		80,00		WATER水	50			
		6,00		MAGNOPAL® 450			30	
		6,00		BAYTIGAN® AR			30	
		3,00		LEVOTAN® L			30	
		4,00		SELLASOL® FSU			30	
		4,00		CORIPOL® EF-N				
		2,00		CORIPOL® UFB-A				
		2,00		CORIPOL® AT				
		3,00		MAGNOPAL® IPF			60	
		1,50		SELLASET® BLUE HN				
		1,00		SELLA® FAST NAVY A				
		1,00		SELLA® FAST BLUE IN			30	
		6,00		MIMOSA			45	
		8,00		MAGNOPAL® PGN-A			50	
		150,00		WATER水	50			
				FORMIC ACID甲酸			3*5+60	WASH水洗
		100,00		WATER水	50			
		1,00		RODA® OIL KTA 9/A				
		0,50		BORRON® SAF-A			30	
		0,50		FORMIC ACID甲酸			30	WASH水洗

## Mechanical Operation:

SET OUT VACUUM 55° C 120SEC PRINT  
伸展, 真空55°C/120秒, 压花

## Process Information:

Running Time: 15 hrs 35 min

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