

# Wet End - Process Formulation (RETAN)



N9 CELESTIAL wet end.xlsx

Date: 24-Dec-2024

Technician:

Company: FASHION A/W 26-27

Type of Leather:

Trial - N°:

Aim of Trial: N9 CELESTIAL

Color: TPX 17-4111

Piece count: 3

Project - N°:

Substance: 1.1-1.2

Material: wet blue藍皮

Weight:

% refer to: SHAVED削匀重

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		250,00		WATER水	35			
		1,00		CORIPOL® FCT				
		0,50		BLANCOROL CGA-C			40	pH:3.6
		300,00		WATER水	25		10	drain 排水
		150,00		WATER水	35			
		6,00		Tankrom AB铬粉				
		3,00		TANNESCO® HN-A LIQ				
		2,00		SELLASOL® PURE M				
		1,50		CORIPOL® Pure XS			60	
		1,50		sodium formate甲酸钠			90	pH:3.7 drain控水
		150,00		WATER水	35			
		1,50		TANIGAN® PAK-S				
		1,50		sodium formate甲酸钠			30	
		1,00		sodium bicarbonate小苏打			40	pH:5.1
		4,00		MAGNOPAL® PGN-A			45	drain控水
		300,00		WATER水	25		10	drain控水
		80,00		WATER水	30			
		1,00		MAGNOPAL® DP			10	
		5,00		MAGNOPAL® RHN-A			30	
		3,00		RETINGAN® R7				
		2,00		SELLASOL® PURE M				
		2,00		RETINGAN® LFC				
		6,00		TANIGAN® OSO LIQ				
		2,00		BAYKANOL® SL			15	
		3,00		BAYKANOL® PR-A				
		1,50		SELLAFASST® Grey A				
		0,50		SELLASET® Blue HN				
		1,00		CORIPOL® SG			90	
	+	100,00		WATER水	50			
		10,00		CORIPOL® Pure LW				
		2,00		LUBRITAN™ SPE			60	
		1,00		FORMIC ACID甲酸			5	
		1,00		FORMIC ACID甲酸			10	
		0,80		FORMIC ACID甲酸			30	pH:3.6 drain控水
		300,00		WATER水			10	drain控水
		300,00		WATER水			10	drain控水

## Mechanical Operation:

SET OUT VACUUM 45° C 120SEC  
伸展，真空45°C/120秒

## Process Information:

Running Time: 9 hrs 55 min

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