## **Finishing**



CLIENT TFL RECIPE NO. MEMA 23050

ARTICLE N°11 NILE BLUE BASED ON WE RECIPE NO.

MATERIALHalf CalfDATE19 September 2023COLOURTPX 15-5210TECHNICIANMaurizio Menichetti

Product	1	2	3	4	5	6	Procedure
RODA® Base AF-B/N	200	100	i !	i !	<u>i</u> !	<del> </del>	1) 2X Topstar R25
RODA® Ground UP-XS	400	80	 	 	†	1	Ironing 80°C 40 atm
EUDERM® Wax CL-C	100	100			i	İ	!
RODA® Base 5103	200	200			<u> </u>	Ī	2) 3X Spray
RODA® Lite 07 Mix	70	50			! !		
PRIMAL™ SCL-371	40	80			<u> </u>	Ī	3) 2X Spray
RODA® Visc 5722	25	: :			† !	Ī	
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Methoxypropanol	<u> </u>	50		<u> </u>	<u> </u>	<u> </u>	Ironing 80°C 40 atm
Water		500	500	500			Milling 5h
							Ironing 80°C 20 atm
RODA® Fix 5090			300	300			
RODA® Pure Finish 6271-B			200	200			
RODA® Feel N4			40	40			
AQUADERM® XL71			30	30			
RODA® PoliperI M	1		3			Ī	 
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Comments:

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