

Finishing Shoe Upper



CLIENT **TFL**
ARTICLE **N°15 PRISM PINK**
MATERIAL **SPLIT**
COLOUR **142311**

RECIPE NO. **BU 6063**
BASED ON WE RECIPE NO.
DATE **30.08.2023**
TECHNICIAN **Giorgio Giraudo/ Klaus Birkendahl**

Product	1	2	3	4	5	6	Procedure
PRESKIN							1) preskin by reverse coat
AQUADERM® FLUID H	20						on release paper (2-3-gr.sqft)
ROSILK™ 2229 FM	20						
RODA® Lite 07 MIX *	50						
ACRYSOL® RM 819W	x						
BAYDERM® FINISH UP-I	800						
BAYDERM® BOTTOM DLV-N	100						
RODA® Cryl 137	100						
Viscosity 40 sec , cup 4 mm							
SKIN							2)Skin by reverse coat
AQUACAST® BA		950					on release paper (2-3- gr.sqft)
EUDERM® X-GRADE SF		50					
AQUADERM® FLUID H		10					
RODA® Lite 07 MIX *		100					
ACRYSOL™ RM 819W		x					
Viscosity 30 sec , cup 4 mm							
ADHESIVE							3)Adhesive by reverse coat
AQUACAST® BA			700				on leather (8-10 gr.sqft)
RODACRYL® NP 86			300				
AQUADERM®Fluid H			10				
RODA® Lite 07 MIX *			50				
AQUADERM® XL 50			50				4) After transfer coat, 1 reverse coat , dry
ACRYSOL™ RM 819W			x				
Viscosity 25 sec , cup 4 mm							
RODA®Fix 5040 Dull				700			
RODA® Pure Finish 5090				200			
Water				60			
AQUADERM® Fluid H				10			
RODA®Link Pax				20			
AQUADERM® Additive GF				10			
Total	1090	1110	1110	1000	0	0	

Comments:

RELEASE PAPER: BILLIE

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.