Finishing

Leather Goods

CLIENT TFL RECIPE NO. AR 07823

ARTICLE N° 17 LIME PUNCH BASED ON WE RECIPE NO.

MATERIALHalf Calf WWDATE05 October 2023COLOURTPX 13-0550TECHNICIANRoberto Andrenacci

Product	1	2	3	4	5	6	Procedure
EUDERM® Driver PE-C	50	i !	i I	i !		i !	Buffing 2 X 320
Water	650	 	150				
PRIMAL™ FGR	300		i				1) 1 x reverse coat, roller 30X
EUDERM® X-Grade Soft	T	750	Ī				approx 12-15 gr sq,ft. Rest O/N (covered)
RODA® Base AF-B/N	İ	100	i				hang up to dryer, kiss plate at 60°C / 80 bar
RODA® Lite 07 MIX	Ī	150]				staking (if necessary)
AQUADERM® Fluid H		5	5				
RODA® Pur W 1813	Ĭ		450				2) 3 x reverse coats, dry, at base color coat
RODA® Pur W 5814/N Dull	<u> </u>		250			<u> </u>	roller 30 C tot. Approx. 10-12 gr. sq,ft, dry,
AQUADERM® Additive XF			5			<u> </u>	staking if necessary
AQUADERM® XL 50			30			<u> </u>	design by hand with typical system and effect
*RODA® Poliperl Iridescent			20				
*RODA® Pure Luster 1505			100				3) 2 x reverse coats, roller 30C (top coat)
RODA® Lac S 210/N				400			tot. approx. 5 gr sq,ft, dry,
Metoxypropanol				200			embossed TRECCIA at 90-100°C / 250 bar
Butyl Acetate				400			
RODA® Feel S 930				10			4) 2 x spray coats, dry,
RODA® Poliperl Iridescent Yellow	<u> </u>			10			Kiss plate and staking if nrcessary
Viscosity Ford Cup 4 mm		30 s	30 s				
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			<u> </u>				
	<u> </u>						
Total	1000	1005	1010	1020	0	0	

Comments:

 $\mathsf{RODA}^{\scriptscriptstyle{\oplus}}$ is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.

^{*} Mix well together