Finishing

Shoe Upper

CLIENT TFL RECIPE NO. BU 6084

ARTICLE N°19 YELLOW BASED ON WE RECIPE NO.

MATERIAL SHEEP SKIN DATE Sept. 2023

COLOUR TPX 15-1046 TECHNICIAN SANKARALINGAM

Product	1	2	3	4	5	6	7	Procedure
RODA® Ground NIC/N	200							
RODA® Pur K 8727/F	50	[Ĭ			[Ĭ	
RODA® Pur K 34/F	20	<u>.</u>	<u> </u>			<u>.</u>	<u> </u>	1) 3X SPRAY
RODA® Bind K 4080	50	<u> </u>	<u> </u>			<u> </u>	<u> </u>	SANDBLAST @ 90°C/90 Kg
RODA® Wax K 619/N	60	<u> </u>	<u>i</u>	200		<u> </u>	<u> </u>	
RODA® Feel KTA 950	20	i !	<u>i</u>	50		i !	<u>i</u>	2) 3X SPRAY
RODA® Feel CLD-N2	20	<u> </u>	<u>i</u>	50		<u> </u>	<u> </u>	SANDBLAST @ 90°C/90 Kg
RODA® KP Mix	70	<u> </u>	<u> </u>			İ	<u> </u>	+3X SPRAY
RODA® Feel KTA 944	5	10	İ			L	İ	
WATER	500	500	620	700			I	3) 2X SPRAY
RODA® Base AF-B/N		100						
RODA® Cryl NP 87	T	50						4) 2X SPRAY
RODA® Pur EP 8/F	T	50	Ĭ			[Ĭ	IRON 100°C - 50Kg
RODA® Bind TLC 327	Ţ	50	<u> </u>				!	
RODA® Bind TLC 385	Ţ	50	<u> </u>			<u> </u>	<u> </u>	
RODA® Wax MONO	1	80	!				!	
RODA® Penetrator IE 880/N2	Ť	30	İ			ļ	İ	
RODA® Lite 07 Mix	†	70	†			i	i	
RODA ®Pur 5427/N	Ť	l	150			<u> </u>	†	
AQUADERM® X-BIOMER® FTC	Ť		150				!	
RODA® Pure Finish 6271-B	Ť	[50			[İ	
RODA® Feel N4	Ť	 	10			 	i	
AQUADERM® Additive XF	†	 	10			 	†	
RODA® Link PAX	÷	ļ	10			ļ	ļ	
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Total	995	990	1000	1000	0		0	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.

