Finishing

Shoe Upper

CLIENT	**TFL**	RECIPE NO.	**BU 6076**
ARTICLE	**N°21 WARM SAND**	BASED ON WE RECIPE NO.	
MATERIAL	**COW SIDE F.G.**	DATE	**Sept. 23**
COLOUR	**TPX 15-1214**	TECHNICIAN	**Roberto Borgia**

Product	**1**	**2**	**3**	**4**	**5**	**6**	**Procedure**
RODA®Lite 07 MIX	50						1) 2X SPRAY
RODA®Lite White N		50					
Water	200	350	350	600			2) 2X SPRAY
RODA®Polipearl Iride MIX			10				
RODA®Base 5103	200						3) 1X SPRAY
RODA®Wax 4001		200	200				DRY MILL TO EFFECT - 10'
RODA®Cryl 108/N		50	50				IRON 120°C - 70 atm
RODA®Feel KTA 950		30	30				
RODA®Fix 1051/N				300			3) 2X SPRAY
RODA®Pur 5329/N conc.				300			IRON 120°C - 50 atm
RODA®Feel N4				30			LIGHT MILLING - KISS PLATE
AQUADERM® XL71				30			
Total	**450**	**680**	**640**	**1260**	**0**	**0**	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.