## **Finishing**

CLIENT

## **Shoe Upper**

RECIPE NO. BU 6080

ARTICLE N°23 WILD ORCHID BASED ON WE RECIPE NO.

MATERIAL LAMB DATE Sept. 23

COLOUR TPX 16-1332 TECHNIC Tirelli/Giaquinto

Product	1	2	3	4	5	6	Procedure
RODA®Oil AA 4060	500		i !			ļ	1) 2X HEAVY SPRAY
WATER	500	500	600	500			REST OVER NIGHT
RODA®Pur 8103	i	250				i	ROTOPRESS 120°C-50 ATM
EUDERM® Driver PE-C	!	250	! !			Ī	DRY MILL 1h
RODA® Wax MONO	! !		50				
RODA® Wax SCH/N	!		50				2) 1X SPRAY
RODA® Pur EP 19/F	 		100				1
BAYDERM® Bottom 10 UD	i i !		50			<u> </u>	3) 6X SPRAY
RODA® Pure Finish 6271/B	<u> </u>		100	270		<u>!</u>	ļ
RODA® Feel S 2075	<u> </u>		3	5		<u> </u>	4) 2X SPRAY
RODA® COR HTP MIX	<u> </u>		50			<u> </u>	ROTOPRESS 90°C-50 ATM
RODA® Link PAX	<u> </u>		3	8		<u> </u>	DRY MILL 4 hrs
RODA® Pur 5329 Conc.	<u> </u>			200		<u> </u>	
RODA® Bind TLC 327	<u> </u>			30		<u> </u>	
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Total Comments:	1000	1000	1006	1013	0	0	

Comments:

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