Finishing Shoe Upper



Silve									_
CLIENT TFL				RECIPE NO.				N° 20667	
ARTICLE N° 28 - WHITE			BASED ON WE RECIPE NO.					PE NO.	N° 20619
MATERIAL COW W. W.		DATE							19 September 2023
COLOUR ANY		TECHNICIAN							Dal Lago Stefano
Product		1	2	3	4	5	6	7	Procedure
RODA®Care 5	754	1000					 		Staking
RODA [®] Care NL		1	1000	[
RODA® Lite 07 MIX				150		150			1) 1X Roller Coating 4-5 g/sq.ft.
RODA [®] Base 5698				730					Buffing with 220
BAYDERM [®] Bottom ELW				20					
WATER				100	500	200			2) 1X Roller Coating 3 g/sq.ft.
RODA [®] Lac W	4076 Dull				500				
RODA [®] Base S	SB					700		•	3) 1X Spray Coating 8 g/sq.ft.
RODA [®] Link 5	504/N					20			
RODA [®] Cor H	ΤΡΜΙΧ						100		4) 1X Spray Coating 1,5 g/sq.ft.
RODA [®] Pur W	1813/N2						400		Emboss EURO 6 - 105°C
RODA [®] Cryl N	P 87						400		Dry milling 12 hours
RODA [®] Base !	5786/N			İ.			200	<u> </u>	Staking
RODA [®] Pur 51				 			400		
RODA [®] Fix 5792/N2								700	5) 1X Spray Coating 2 g/sq.ft.
RODA [®] Pure F	Finish 6271/B							300	
RODA®Feel N	4							20	6) 1X Light Spray Coating by cloudy effect
AQUADERM®	° XL 71						20	40	
				<u> </u>				<u> </u>	7) 1X Spray coating 2,5 g/sq.ft.
				<u> </u>					Dry milling 8 hours
									Ironing on tips 110°C
									Staking
				<u> </u>					
]
				i				 ! !	
				<u></u>			L	L	
				•					
Total		1000	1000	1000	1000	1070		1060	

Comments:

 $\mathsf{RODA}^{\circledast}$ is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.