Finishing Shoe Upper



CLIENT TFL			RECIPE NO.			MEMA 23045		
ARTICLE N°30 SUGAR			BASED ON WE RECIPE NO.					
MATERIAL Half calf				DATE			25 July 2023	
COLOUR White		TECHNICIAN						Maurizio Menichetti
Product		1	2	3	4	5	6	Procedure
EUDERM [®] Prebottom RP-N -C		930						1) 1 pass Gemata 30F 3-4g/Sf
RODA [®] Pur 64/N		70		40	40		 ! !	
RODA [®] Lite White 07		100					 	2) 1X
Water		100	100		400	200		Ironing roto 85°C 30 atm
								milling 4-5h
RODA [®] Lac CAB Gloss			100					
				(÷	3) 2 Pass Gemata 30F
RODA [®] Car White P				80	80		+ 	sandblast 80°C 20 atm
RODA [®] Base 4095/	N			300	300			
EUDERM [®] Nappa Soft S2				130	130			4) 5-6X
RODA [®] Cryl 114				100	100			
RODA [®] Cryl NP 86				100	100			5) 2-3X
RODA [®] Car Dull 92/	N			70	70	250	 	
AQUADERM [®] XL 71				15	15	20		nd an
RODA® Fix 5188/N	Gloss					150		
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Total		1200	200	835	1235	620	0	

Comments:

 $\mathsf{RODA}^{\circledast}$ is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.