Wet End - Process Formulation (RETAN)



Nja'i DANDELION WET END.xlsx		Date:	19-Jun-2023	
		Technician:	Tempesti	
Company:	TFL			
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:		
Aim of Trial:		Color:	13-0758	
		Piece count:		
Project - N°:	n° 1 DANDELION	Substance:	1,1-1,2	
Material:	calf wb France	Weight:		
% refer to:	Shaved Weight	Drum - N°:		

Operation	Add	%	Weight	Product	Temp. in °C	Dilution	Time in min	Control
			in kg		in C	(1 : x)	an min	
		200,00		Water水	35°C			
		0,50		PELTEC® ADN			30	
		0,00		Drain控水			- 00	
				Bruing 1770				
		100,00		Water水	30°C			
		2,00		TANIGAN® PAK			20	pH=4,7
		7,00		LEUKOTAN [™] 1093			60	pH=6,3
		6,00		LUBRITAN TM SPE				
		30,00		TANIGAN® MBO LIQ				
		6,00		RETINGAN® LFC			60	
		2,00		TANIGAN® PR				
		х х		colore染料			180	
		150,00		Watersk	50°C		10	
		5,00		CORIPOL® DX-1202				
		3,00		CORIPOL® WKN			60	
		4,00		LEVOTAN® RP			30	
		1,00		formic acid 85%甲酸			15	
		2,00		formic acid 85%甲酸			30	pH= 3,6
				Drain控水				
		200,00		Water水	20°C			
				Drain控水				
				Setting Out, Vacuum Dry 45°C 240'				
				Hang Till dry伸展,真空45℃ 240秒,挂晾干燥				
		+						
_		+		+				
Mechanical Ope	chanical Operation:				Process Information:			
	······································							
					Running Time:		8 hrs 15 mir	

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or

application.