

Wet End - Process Formulation (RETAN)



Nja11 NILE BLUE TANNAGE.xlsx		Date:	26-Jun-2023
		Technician:	
Company:	TFL	Trial - N°:	
Type of Leather:		Color:	
Aim of Trial:	deliming and tannage for FREE METAL with low BPS/BPF	Piece count:	
Project - N°:	11 NILE BLUE	Substance:	
Material:	16-20 kg calf	Weight:	
% refer to:	pelt weight (if possible ugalized 3,8-4mm)	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		130,00		water水	30°C			
		0,40		DERMASCAL® CD				
		0,10		BORRON® DNC				
		0,20		sodium metabisulfite 亚硫酸钠			30	
								drain 控水
		50,00		water水	30°C			
		0,10		BORRON® DNC				
		2,00		DERMASCAL® CD				
		0,80		DERMASCAL® F			60	pH: 8,2-8,4 sez. clean
				DERMASCAL® CD				
		0,50		OROPON® MT				
		0,10		BORRON® DNC			30	
								drain 控水
		150,00		water水	20°C		5	
								drain 控水
		150,00		water水	20°C		5	
								drain 控水
		50,00		water水	20°C			
		8,00		salt盐				
		0,20		CORIPOL® DX-1202			20	Bè: 7-8
		0,50		sodium chlorite 次氯酸钠		01:10	30	
		0,80		formic acid 85% 甲酸		01:10	30	
		1,10		sulfuric acid 硫酸		01:10	180	automatic night 自动过夜 pH: 3,2-3,5
morning 次日		0,50		sodium hyposulfite 硫代硫酸钠			20	
		3,00		TANIGAN® RFS				
		0,50		CORIPOL® DX-1202			120	
		25,00		TANIGAN® MBO LIQ			120	
		0,30		PREVENTOL® U-Tec G			30	
		1,00		CORIPOL® DX-1202				
		25,00		TANIGAN® MBO LIQ			480	automatic night 自动过夜
morning 次日		40,00		water水	40°C			
		0,15		oxilic acid 草酸			40	
								drain
		100,00		water水	25°C			
		0,30		BORRON® Z			5	
								drain

Mechanical Operation: press, split 片皮	Process Information:
	Running Time: 20 hrs 05 min

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