## Wet End - Process Formulation (RETAN)



Nj ă12 NASTURTIUM WET END.xlsx		Date:	5-Jul-2023		
		Technician:	Technician:		
Company:	<u>TFL</u>	Score:	Select Score		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:			
Aim of Trial:	NASTURTIUM	Color:			
-		Piece count:			
Project - N°:		Substance:	1,2/1,4		
Material:	WET-BLUE	Weight:			
% refer to:	Shaved	Drum - N°:			

Operation	Add	%	Weight	Product	Temp. in °C	Dilution	Time in min	Control
		200,00	in kg	Water7K	35	(1 : x)	in min	
		0,30		formic acid 85%甲酸	33	10	40	
Drain控水		0,50		TOTTING GOID GONG TIES		10	10	
		100,00		Water水	35			
		4,00		TANNESCO® HN New LIQ				
		2,00		Chrome 33铬粉			120	pH:3,8/4,0
	+	2,00		SELLASOL <sup>®</sup> NG gran				
		2,00		sodium formate甲酸钠			30	
		0,80		sodium bicarbonate小苏打			30	
		2,00		LEVOTAN <sup>®</sup> L				
	+	2,00		MAGNOPAL® DP		3	90	pH; 5,0/5,5
Drain控水								
		200,00		Water水	30		10	
Drain控水	$\perp$			luci e ala				
	+	50,00		Water水 ®	30			
	$\perp$	2,00		BAYKANOL® TF-2N C01			10	
	+	2,00		SELLA® Fast Dyestuffs		10	30	
	+	3,00		LEUKOTAN <sup>™</sup> 1093		3		
		6,00		MAGNOPAL® PGN-A				
		4,00		LEVOTAN <sup>®</sup> L			30	
	+	10,00		TANIGAN <sup>®</sup> MBO LIQ				
		4,00		Chestnut				
		4,00		RETINGAN <sup>®</sup> Pure RS			30	
	+	2,00		TANIGAN <sup>®</sup> PR				
		2,00		SELLA® Fast Dyestuffs		10	90	
	+	100,00		Water水	50		10	
	+	8,00		LEVOTAN® XB				
		2,00		LEVOTAN <sup>®</sup> WS		4	60	
	+	0,80		formic acid 85%甲酸		10	20	
	+	0,80		formic acid 85%甲酸		10	20	
D:	+	0,80		formic acid 85%甲酸		10	20	pH: 3,4/3,6
Drain控水	+	200,00		Water <b>∄</b>	30		10	
Drain控水	+ +	200,00		vv atel //	30		10	
wiii]_/j\		150,00		Water水	30			
		1,00		LEVOTAN® WS	33	4	30	
	+	4,00		chrome 33铬粉		•	90	
Drain控水		.,						
		200,00		Water水	30		10	
Drain控水								
- · <del> </del>	$\bot$	200,00		Water水	30		10	
Drain控水								
	+ +							
	+	+						
	+ +	+						
Mechanical Operatio	n:			_1	Process In	formation:		I
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Running Time: 13 hrs 10 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or

application..