

Wet End - Process Formulation (RETAN)



Nja15 PRISM PINK.xlsx

Date: 19-Jul-2023
Technician: Albiero Mattia

Company:	TFL	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	TPX 14-2311
Aim of Trial:	SPLITS	Piece count:	
Project - N°:	15 PRISM PINK	Substance:	1,4-1,5
Material:		Weight:	20,000 kg
% refer to:	SHAVED	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		Water水	35			
		0,50		oxilic acid草酸				
		0,20		BORRON® DNC			60	pH=3,3
Drain控水								
		200,00		Water水	35			
		0,30		formic acid 85%甲酸			15	
		2,50		TANNESCO® CPR LIQ			15	
		5,00		BAYCHROME® FD				
		1,00		CORIPOL® DX-1202			60	
		50,00		Water水	40			
		0,50		CROMENO® FBQ-N			180	
				Automatic o/n自动过夜				
				IN THE MORNING次日			5	pH=4,8
Drain控水								
		200,00		Water水	35			
		2,00		sodium formate甲酸钠				
		1,00		sodium bicarbonate小苏打			90	pH=6,1
Drain控水								
		300,00		Water水	20		10	
Drain控水								
		50,00		Water水	20			
		2,00		SELLASOL® NG gran				
		2,00		TANIGAN® PR			10	
		3,00		SELLASOL® CR LIQ			20	
		1,00		INVADERM® LU				
		0,50		Ammonia氨水			10	
		2,00		SELLASOL® TN				
		0,50		BORRON® NF				
		0,23		SELLA® Fast Red 2B				
		0,05		SELLA® SET Red H				
		2,00		SELLA® FIN White T				
		0,05		SELLA® Fast Yellow 4GL			60	
		2,00		MAGNOPAL® VA			30	
		6,00		CORIPOL® DX-1202				
		4,00		CORIPOL® SV			90	
		200,00		Water水	50		30	
		1,50		formic acid 85%甲酸			30	
		1,50		formic acid 85%甲酸			30	pH=3,5
Drain控水								
		200,00		Water水	20		10	
Drain控水								
		100,00		Water水	20			
		0,50		INVADERM® LU				
		0,50		Ammonia氨水			5	
		1,00		SELLA® FIN White T				
		0,04		SELLA® Fast Red 2B				
		0,01		SELLA® Fast Yellow 4GL			20	
		100,00		Water水	50			
		0,50		formic acid 85%甲酸			30	
Drain控水								
		200,00		Water水	20		10	
Drain控水								

Mechanical Operation:

SET OUT - VACUUM DRY 4 min 50°
伸展，真空50°C 4分钟

Process Information:

Running Time: 13 hrs 40 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..