



Wet End - Process Formulation (RETAN)

Nja18 MARIGOLD.xlsx

Date: 29-Aug-2023
Technician: LI. Sagristà

Company:	TFL S.S. 25	TFL
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:
Aim of Trial:		Color: GOLD
Project - N°:	MARIGOLD LEATHERGOODS	Piece count: 6 sides
Material:	WB	Substance: 1,1-1,2 mm
% refer to:	SHAVED	Weight:
		Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water水	30			
		0'2		BORRON® SAF				
		0'2		BLANCORL® CGA-C			30	
Drain控水								
		150,00		Water水	30			
		4,00		SELLATAN® WLG				
		2,00		CORIPOL® SLG-A			30	
		4,00		BLANCORL® RC			60	
		1'5		sodium formate甲酸钠			30	
		0'8		sodium bicarbonate小苏打			30	pH 5'0-5'5
		2,00		LEVOTAN® L			60	
night auto自动过夜								
		150,00		Water水	30			
		8,00		TANIGAN® DSO LIQ			20	
		3,00		TANIGAN® BNO LIQ			20	
		2,00		MAGNOPAL® DP			10	
		4,00		LEUKOTAN™ 1084			30	
		2,00		LEVOTAN® L			20	
		3,00		RETINGAN® Pure RS			20	
		2,00		BAYKANOL® SL			10	
		4,00		MAGNOPAL® HS			10	
		2,00		SELLA® Fast Orange 2GC			60	
		50,00		Water水	50			
		6,00		LUBRITAN™ SPE				
		2,00		LEVOTAN® L				
		4,00		CORIPOL® AV				
		1,00		LEUKOTAN™ 1084			60	
		1,00		formic acid 85%甲酸			30'	
		1,00		formic acid 85%甲酸			30'	pH 3'8
Drain控水								
		200,00		Water水	50			
		1,00		SELLA® Fast Orange 2GC			30	
		1,00		formic acid 85%甲酸			30	
Drain 控水								
		200,00		Water水	20		10'	
Drain控水								

Mechanical Operation:

Horse up, set up, hang to drying, condition, stake.
搭马, 伸展, 挂晾干燥, 回潮, 振软

Process Information:

Running Time: 9 hrs 20 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..