Wet End - Process Formulation (RETAN)



Nja'2 TANGERINE WET END.xlsx		Date:	19-Jun-2023	
		Technician:	Tempesti	
Company:	TFL			
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:		
Aim of Trial:		Color:	17-1463	
		Piece count:		
Project - N°:	n° 2 TANGERINE	Substance:	1,1-1,2	
Material:	calf wb France	Weight:		
% refer to:	Shaved Weight	Drum - N°:		

Operation	Add %	%	Weight	Product	Temp.	Dilution	Time	Control
			in kg		in °C	(1 : x)	in min	
	1 2	00,00		Material	35°C			
		0,50		Water水 PELTEC [®] ADN	33 0		30	
		0,50					30	
				Drain控水				
	1	00,00		Water水	30°C			
		2,00		TANIGAN® PAK			20	pH=4,7
		7,00		LEUKOTAN TM 1093			60	pH=6,3
		6,00		LUBRITAN TM SPE				1
		30,00		TANIGAN® MBO LIQ				
		6,00		RETINGAN® LFC			60	
		2,00		TANIGAN® PR			- 00	
		х х		color染料			180	
	1	50,00		Water水	50°C		10	
		5,00		CORIPOL® DX-1202				
		3,00		CORIPOL®WKN			60	
		4,00		LEVOTAN® RP			30	
		1,00		formic acid 85%甲酸			15	
		2,00		formic acid 85%甲酸			30	pH= 3,6
				Drain控水				
	2	00,00		Water水	20°C			
				Drain控水				
				Setting Out, Vacuum Dry 45°C 240'				
				Hang Till dry伸展真空,45°C240秒,挂晾干燥				
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Mechanical Operation:					Process Information:			
					Running			8 hrs 15 mi

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or

application.