

## Wet End - Process Formulation (RETANNING)

ARTICLE : WILD ORCHID		Date:	27-Jun-2023
		Technician:	ROMANO GIUSEPPE
Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:		Color:	16-1332
		Piece count:	25
Project - N°:	N° 23 WILD ORCHID	Substance:	1,10 mm
Material:	LAMBS CHINA	Weight:	18,000 kg
% refer to:	shaved weight	Drum - N°:	8

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		150,00		WATER水	50			
		2,00		BORRON <sup>®</sup> SE				
		0,50		oxilic acid 草酸			30	
		0,50		BORRON <sup>®</sup> A			60	DRAIN WASH 控水水洗
		150,00		WATER水	40			
		1,00		CORIPOL <sup>®</sup> SLG-A			30	
		0,30		formic acid 85%甲酸			15	pH=3,2
		4,00		TANNESCO <sup>®</sup> HN gran				
		4,00		BAYCROM <sup>®</sup> FD			45	
		4,00		BLANCOL <sup>®</sup> AC			90	
		4,00		TANNESCO <sup>®</sup> FC			120	OVER NIGHT自动过夜
								IN THE MORNIG 次日
								DRAIN WASH控水水洗
		150,00		WATER水	40			
		2,00		CROMENO <sup>®</sup> BF			30	pH=5,5
		6,00		LEVOTAN <sup>®</sup> L			45	DRAIN WASH控水水洗
	_	100.00			50			
		100,00		WATER水	50			
		5,00		RETINGAN <sup>®</sup> R12			30	
		5,00		LUBRITAN <sup>™</sup> SPE			30	
		10,00		TANIGAN <sup>®</sup> MBO LIQ				
		5,00		GAMBIER LIQ			10	
		4,00		RETINGAN® R7	-		40	
		1,00		INVADERM <sup>®</sup> LU			5	
		1,00		SELLASOL <sup>®</sup> TN				
		2,00		SELLA <sup>®</sup> Fast Brown HF-R	00		40	
		100,00 3,50		WATER水 formic acid 85%甲酸	60		3X10+60	DRAIN WASH控水水洗
		3,30		Ionnic acid 65 %中政				DRAINWASH驻水亦加
Mechanical Operation:			Proces	Process Information:				
CONTINUED								
					Running Time:		10 hrs 10 min	
intended purposes. Application general terms of sale and deli	on of the pro ivery.	ducts lies outside th	ne scope of our con	e. They do not, however, exempt the customer from perfor trol and therefore comes within the customer's sphere of re released from his obligation to examine the material on recording the state of t	esponsibility. W	/e guarantee the	satisfactory qu	uality of our products subject to

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.