

# Wet End - Process Formulation (RETAN)



Nja25 CASHEW.xlsx

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|                         |                     |                     |         |
|-------------------------|---------------------|---------------------|---------|
| <b>Company:</b>         | TFL                 | <b>Trial - N°:</b>  |         |
| <b>Type of Leather:</b> | Furniture Leather   | <b>Color:</b>       | 17-1137 |
| <b>Aim of Trial:</b>    | SPLIT SEAT EMBOSSED | <b>Piece count:</b> |         |
| <b>Project - N°:</b>    | 25 CASHEW           | <b>Substance:</b>   | 1,80 mm |
| <b>Material:</b>        | cow splits          | <b>Weight:</b>      |         |
| <b>% refer to:</b>      | shaved weight       | <b>Drum - N°:</b>   |         |

| Operation        | Add | %      | Weight in kg | Product                | Temp. in °C | Dilution (1 : x) | Time in min | Control       |
|------------------|-----|--------|--------------|------------------------|-------------|------------------|-------------|---------------|
|                  |     | 200,00 |              | water水                 | 35          |                  |             |               |
|                  |     | 0,30   |              | formic acid 85%甲酸      |             |                  |             |               |
|                  |     | 0,30   |              | BORRON® DNC            |             |                  | 40          | pH= 3         |
| drain - wash控水水洗 |     |        |              |                        |             |                  |             |               |
|                  |     | 100,00 |              | water水                 | 20          |                  |             |               |
|                  |     | 2,00   |              | salcromo 26/33铬粉       |             |                  | 60          |               |
|                  |     | 2,00   |              | sodium formate甲酸钠      |             |                  |             |               |
|                  |     | 1,60   |              | sodium bicarbonate小苏打  |             |                  | 120         | pH=5.8        |
|                  |     | 1,50   |              | CORIPOL® ICL           |             |                  |             |               |
|                  |     | 0,50   |              | CORIPOL® AT            |             |                  |             |               |
|                  |     | 5,00   |              | SELLASOL® BC/7         |             |                  |             |               |
|                  |     | 10,00  |              | TANIGAN® MBO LIQ       |             |                  | 60          |               |
|                  |     | 5,00   |              | BAYTIGAN® AR           |             |                  | 60          |               |
|                  |     | 0,50   |              | ammonia氨水              |             |                  |             |               |
|                  |     | 0,50   |              | BORRON® NF             |             |                  |             |               |
|                  |     | 2,00   |              | SELLASOL® TN           |             |                  |             |               |
|                  |     | 1,40   |              | SELLA® Fast Orange 2GC |             |                  |             |               |
|                  |     | 1,60   |              | SELLA® Fast Brown HF-G |             |                  | 180         |               |
|                  |     |        |              | Automatic O/N自动过夜      |             |                  |             |               |
|                  |     |        |              | In the morning过夜       |             |                  | 5           | check section |
|                  |     | 200,00 |              | water水                 | 55          |                  | 10          |               |
|                  |     | 1,50   |              | MAGNOPAL® TGR-A        |             |                  |             |               |
|                  |     | 2,00   |              | CORIPOL® SLG-A         |             |                  |             |               |
|                  |     | 0,50   |              | sorbitolo山梨醇           |             |                  |             |               |
|                  |     | 5,00   |              | CORIPOL® DX-1202       |             |                  | 90          |               |
|                  |     | 1,50   |              | formic acid 85%甲酸      |             |                  | 20          |               |
|                  |     | 1,50   |              | formic acid 85%甲酸      |             |                  | 30          |               |
| drain - wash控水水洗 |     |        |              |                        |             |                  |             |               |
|                  |     | 150,00 |              | water水                 | 30          |                  |             |               |
|                  |     | 1,50   |              | BAYTIGAN® Bottom 43158 |             |                  | 20          |               |
|                  |     | 1,00   |              | formic acid 85%甲酸      |             |                  | 20          |               |
| drain - wash控水水洗 |     |        |              |                        |             |                  |             |               |
|                  |     |        |              |                        |             |                  |             |               |
|                  |     |        |              |                        |             |                  |             |               |
|                  |     |        |              |                        |             |                  |             |               |

|  |                                    |
|--|------------------------------------|
| <b>Mechanical Operation:</b><br>set out, vacuum dry 360" at 52°C<br>伸展, 真空52°C, 360秒 | <b>Process Information:</b>        |
|  | <b>Running Time:</b> 11 hrs 55 min |

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