

# Wet End - Process Formulation (RETAN)



Njã27 STRING WET END.xlsx

Date:	3-Jul-2023
Technician:	Grosch
Score:	Select Score
Trial - N°:	G 921
Color:	
Piece count:	6/2
Substance:	1,3/1,5
Weight:	20,500 kg
Drum - N°:	

Company:	
Type of Leather:	Select Article
Aim of Trial:	27 - STRING - Nubuck hidro stampato
Project - N°:	
Material:	WET-BLUE sh
% refer to:	wet-blue SH

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00	41,000	Water水	35			
		0,30	0,062	formic acid 85%甲酸		10	20	pH:3,2
Drain控水								
		100,00	20,500	Water水	35			
	+	2,00	0,410	TANIGAN® PAK				
		2,00	0,410	sodium formate甲酸钠			30	
	+	0,80	0,164	sodium bicarbonate小苏打			30	
	+	1,00	0,205	MAGNOPAL® DP		3	10	
	+	2,00	0,410	LEVOTAN® PS		3	90	pH: 5,0/5,5
Drain控水								
		200,00	41,000	Water水	30		10	
Drain控水								
		50,00	10,250	Water水	30			
		6,00	1,230	MAGNOPAL® PGN-A			30	
	+	15,00	3,075	TANIGAN® MBO LIQ		1		
		5,00	1,025	RETINGAN® Pure RS				
		2,00	0,410	BAYKANOL® TF-2N-C 01			20	
	+	1,50	0,308	SELLASOL® TN gran				
		4,00	0,820	BAYGENAL® Grey L-NG				
		0,50	0,103	SELLA® SET Brown M			90	Ø
	+	100,00	20,500	Water水	50		10	
	+	2,00	0,410	LEUKOTAN™ 1093		3	20	
	+	10,00	2,050	LEVOTAN® PS		4	60	
	+	1,00	0,205	formic acid 85%甲酸		10	20	
	+	1,00	0,205	formic acid 85%甲酸		10	20	
	+	1,30	0,267	formic acid 85%甲酸		10	20	pH: 3,4/3,6
Drain控水								
		200,00	41,000	Water水	30			
		0,50	0,103	BORRON® WP			15	
Drain控水								
		150,00	30,750	Water水	30			
	+	3,00	0,615	chrome 33铬粉			90	
Drain控水								
		200,00	41,000	Water水	30		10	
Drain控水								
		200,00	41,000	Water水	30		10	
Drain控水								

<b>Mechanical Operation:</b>	<b>Process Information:</b>
Horse-up, set-out, vacuum dry 180sec@45°C, hang dry, stake 搭马, 伸展, 真空45°C 180秒, 挂晾干燥, 振软	
	<b>Running Time:</b> 10 hrs 05 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.  
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