Wet End - Process Formulation (RETAN)



Nja'29 MILK WET END.xlsx		Date:	26-Jun-2023	
,		Technician:		
Company:	TFL			
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:		
Aim of Trial:		Color:	white	
		Piece count:		
Project - N°:	29 MILK	Substance:	1,1-1,2	
Material:	calf wb	Weight:		
% refer to:	Shaved Weight	Drum - N°:		

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
			·····					
		200,00		Water水	35°C			
		0,50		PELTEC [®] ADN			30	
				Drain控水				
		100,00		Water水	30°C			
		2,00		TANIGAN® PAK			20	pH=4,7
		7,00		LEUKOTAN [™] 1093			60	pH=6,3
		6,00		LEUKOTAN [™] 1093 LUBRITAN [™] SPE				
		25,00		TANIGAN® MBO LIQ				
		6,00		RETINGAN® LFC			60	
		5,00		BAYKANOL® SL				
		5,00		titanium dioxide二氧化钛			180	
		150,00		Water7K	50°C		10	
		5,00		CORIPOL® DX-1202				
		3,00		CORIPOL® WKN			60	
		1,00		formic acid 85%甲酸			15	
		2,00		formic acid 85%甲酸			30	pH= 3,6
		·		Drain控水				
		200,00		Water水	20°C			
				Drain控水				
				SettinG Out, Vacuum Dry 45°C 240'				
				Hang Till dry				
				伸展, 真空 45℃ 240秒 挂晾干燥				
Mechanical Op	eration:				Process Information:			
					Running Time: 7 hrs 45 min			

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or

application..