

**Wet End - Process Formulation (RETAN)**

Nja3 AUTUMN WET END.xlsx				Date:	26-Jun-2023
				Technician:	Tempesti
Company:	TFL			Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods			Color:	15-1263
Aim of Trial:				Piece count:	
Project - N°:	3 AUTUMN			Substance:	1-1,1
Material:	calf wb			Weight:	
% refer to:	shaved weight			Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		water水	40°C			
		1,00		formic acid 85%甲酸				
		0,80		PELTEC® ADN			30	
drain控水								
		100,00		water水	40°C			
		2,00		CORIPOL® DX-1202				
		2,00		CORIPOL® GLH			10	
		4,00		RETINGAN® LFC			20	
		6,00		TANNESCO® HN New LIQ				
		6,00		CHROMOSAL B			60	
		2,00		sodium formate甲酸钠			120	automatic自动过夜
drain控水								morning pH: 3,8
		150,00		water水	35°C			
		2,00		TANIGAN® PAK				
		1,00		sodium formate甲酸钠			30	
		0,30		sodium bicarbonate小苏打				
		4,00		LEVOTAN® L			40	pH: 4,6-4,8
drain wash控水水洗								
		100,00		water水	30°C			
		1,00		MAGNOPAL® DP			5	
		4,00		BAYTIGAN® AR			30	
		5,00		LUBRITAN™ SPE			20	
		12,00		TANIGAN® MBO LIQ				
		4,00		RETINGAN® LFC				
		2,00		TANIGAN® SR				
		x		SELLA® Fast dyestuffs			60	
		100,00		water水	50°C			
		x		formic acid 85%甲酸			30	
drain wash控水水洗								
		100,00		water水	50°C			
		5,00		CORIPOL® DX-1202				
		5,00		CORIPOL® WKN				
		1,00		RODA® OIL 1449			60	
		6,00		LEVOTAN® RP			30	
		0,50		formic acid 85%甲酸			30	
drain 控水								

Mechanical Operation:	Process Information:
set out, vacuum dry 60" at 40°C 伸展，真空40°C60秒	
	Running Time: 9 hrs 35 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.