

Wet End - Process Formulation (RETAN)



Nja6 SEA WET END.xlsx		Date:	26-Jun-2023
		Technician:	Tempesti
Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:		Color:	18-3946
		Piece count:	
Project - N°:	6 SEA	Substance:	1-1,1
Material:	calf wb	Weight:	
% refer to:	shaved weight	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		water水	40°C			
		1,00		formic acid 85%甲酸				
		0,80		PELTEC® ADN			30	
drain控水								
		100,00		water水	40°C			
		2,00		CORIPOL® DX-1202				
		2,00		CORIPOL® GLH			10	
		4,00		RETINGAN® LFC			20	
		6,00		TANNESCO® HN New LIQ				
		6,00		CHROMOSAL B			60	
		2,00		sodium formate甲酸钠			120	automatic自动过夜
drain控水								morning pH: 3,8
		150,00		water水	35°C			
		2,00		TANIGAN® PAK				
		1,00		sodium formate甲酸钠			30	
		0,30		sodium bicarbonate小苏打				
		4,00		LEVOTAN® L			40	pH: 4,6-4,8
drain wash控水水洗								
		100,00		water水	30°C			
		1,00		MAGNOPAL® DP			5	
		4,00		BAYTIGAN® AR			30	
		5,00		LUBRITAN™ SPE			20	
		12,00		TANIGAN® MBO LIQ				
		4,00		RETINGAN® LFC				
		2,00		TANIGAN® SR				
		x		SELLA® Fast dyestuffs			60	
		100,00		water水	50°C			
		x		formic acid 85%甲酸			30	
drain wash控水水洗								
		100,00		water水	50°C			
		5,00		CORIPOL® DX-1202				
		5,00		CORIPOL® WKN				
		1,00		RODA® OIL 1449			60	
		6,00		LEVOTAN® RP			30	
		0,50		formic acid 85%甲酸			30	
drain 水洗								

Mechanical Operation:	Process Information:
set out, vacuum dry 60" at 40°C 伸展，真空40°C60秒	
	Running Time: 9 hrs 35 min

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