

**Wet End - Process Formulation (RETAN)**

Nja7 MEDLAR.xlsx				Date:	19-Jul-2023
				Technician:	Albiero Mattia
Company:	TFL			Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods			Color:	TPX 19-4030
Aim of Trial:	SHOE UPPER LOW CHROME			Piece count:	
Project - N°:	N°7 MEDLAR			Substance:	1,2-1,3
Material:				Weight:	
% refer to:	shaved			Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water水	35			
		0,50		BORRON® SAF			10	
		5,00		Chrome 26-33铬粉			60	
		0,30		CROMENO® FBQ-N			120	
				Automatic o/n自动过夜				
				IN THE MORNING			5	pH=3,8
Drain控水								
		100,00		Water水	30			
		1,00		TANIGAN® PAK			20	pH=4,1
		0,30		sodium formate甲酸钠				
		7,00		LEUKOTAN™ 1093			60	pH=6
		5,00		TANIGAN® DSO LIQ				
		5,00		SELLATAN® EV				
		10,00		TANIGAN® MBO LIQ				
		8,00		SELLATAN® TMC				
		5,00		SELLASOL® Pure M				
		5,00		SELLATAN® AG LIQ				
		2,00		TANIGAN® RFS			60	
		0,50		BORRON® NF				
		1,00		INVADERM® LU			5	
		3,00		SELLA® Fast Blue A				
		0,30		SELLA® Fast Navy A				
		0,20		SELLA® Fast Red 2B			180	
		150,00		Water水	50		10	
		6,00		LEVOTAN® PS				
		4,00		CORIPOL® UFB/W				
		2,00		CORIPOL® YW			60	
		2,00		formic acid 85%甲酸			30	
		2,00		formic acid 85%甲酸			40	pH=3,6
Drain控水								
		200,00		Water水	20		10	
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		200,00		Water水	20		10	
Drain控水								

Mechanical Operation:	Process Information:
SET OUT - VACUUM DRY 45° 4 min 伸展，真空45°C4分钟	
	Running Time: 11 hrs 20 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..