Finishing

Shoe Upper

CLIENT TFL RECIPE NO. BU 6292

ARTICLE N°12 OCTOPUS BASED ON WE RECIPE I

MATERIAL Sheep skin full grain DATE 16.09.2024
COLOUR TPX 16 - 4535 TECHNICIAN GIRAUDO

Product	1	2	3	4	5	6	Procedure
RODA® Pure Luster 1505	300						1) flesh side 1 spary coat, dry
EUDERM® Dispersion MA	150						
BAYDERM® Prebottom APV		250					2) 1 spray coat, dry
water	650	550	250				
RODA® Lite 07 mix			100	100			3) 1 spray coat wet, dry, ironing 85°C at 50 bar
BAYGEN® Compact LV 2			600	860			
AQUADERM® XL 50			30	30			3) 3 reverse coat, dry
AQUADERM® Fluid H		İ	10	10		!	
IPA		200				i	1
Product LS 5256		<u> </u>			50	İ	
Butyl-Acetate					100	!	
*Edel Stein Sapphire blue		<u> </u>			2	!	
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	<u>-</u>	Ī				i	4) 1 Curtain coat (approx 14-16 gr sq,ft)
BAYGEN® Top U 01		I				1000	dry overnight in a well ventilated room
*Solvent Mixture						х	at a room temperature of 45°C
BAYGEN® Hardener SN 2						680	Dry drum 2 hrs
Viscosity (DIN CUP 4 mm)			30 sec			22-24sec	
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T. 1 . 1		1000	740	1000	453	1600	
Total		1000	740	1000	152	1680	

Comments:

*Edel Stein Sapphire blue(company Eckart) to finishing: buffed leather 2 x 400 paper,

*Solvent Mixture (water free, PU-grade quality)

acetate 500 pts.

500 pts.

before

Ethyl Buthyl acetate

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