## **Finishing**

## **Leather Goods**

CLIENT TFL RECIPE NO. BU 6268

ARTICLE N°13 DELFINO BASED ON WE RECIPE NO.

MATERIAL Cow Side F.G. DATE 16 September 2024

COLOUR TPX 15 - 4309 TECHNICIAN GIRAUDO

Product	1	2	3	4	5	6	Procedure
RODA® Lite 07 MIX	100		70				
EUDERM® Prebottom RP-N-C	600		70				1) 2X ROLLER (aprox 3-4 gr/sqft)
BAYDERM® Bottom 10 UD	70						1) IN HOLLEN (aprox 5 1 gr/3qre)
water	210	500	550	700			2) 1X SPRAY dry drum 6 hrs
ISODERM® LA 83-N-C		500					2, 2
EUDERM® Wax CL-C	15		50				
RODA® Pure Luster 1430			70				3) 2X SPRAY
RODA® Pure Luster 1505			50	100			IRON 90°C - 30BAR
RODA® Pur WX 1418/F			100				+ 1X SPRAY
RODA® Pur 5427/N			50	100			
RODA® Cryl NP87			50				4) 2X SPRAY
RODA® Link Pax				25			IRON 120°C - 30 BAR
RODA® Feel Microsil				10			DRY MILLING 1hrs
RODA® Feel N4				10			VACUUM 70°C - 1min
RODA® Poliperl M	5		10	5			
AQUADERM® Finish HAT				50			
Total	1000	1000	1000	1000	0	0	

## Comments

before finish, 1 spray wet flesh side (CHT product 1:3 in water)

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.

