Finishing

Shoe Upper

CLIENT TFL RECIPE NO. MEMA 24043

ARTICLE N° 15 BALENA BASED ON WE RECIPE NO.

MATERIAL Half Calf DATE 05 September 2024 COLOUR TPX 16-4020 TECHNICIAN Maurizio Menichetti

Product	1	2	3	4	5	6	Procedure
RODA® Lite 07 Mix	120	100				ļ	
RODA® Pure Prebase 678	150					ļ	MILLING 8hrs
RODA® Ground 1401	150					-	STACKING
RODA® Care NL	400					T	
RODA® Pur 64/N	50	 				l	1) 1X Topstar 2.5g/Sf Fc6=25"
RODA® Pur 5101	150						
	1					ļ	SANDBLAST 90°C 30 Atm
RODA® Base 5073		150					1
EUDERM Wax CL-C		80					2) 3-4X SPRAY
PRIMAL™ SCL-371		50					
RODA® Base 4095/N	Ĭ	150				İ	3) 2X SPRAY
Water	1	500	500	500		ļ	· · · · · · · · · · · · · · · · · · ·
RODA® Link 5777	Ī	20					4) 2X SPRAY
AQUADERM® Finish HW2	 		50	50		ļ	IRON 90°C 30 Atm
RODA® Fix WF 2185	1		75	75]
RODA® Pur 5329/N Conc	1		175	175		1	
RODA® Pure Luste 682	1		100	100		<u> </u>	! !
RODA® Poliperl Iridescent Blue	ļ		15	15			
RODA® Feel N4		 		15			
RODA® Link PAX	<u> </u>			15			
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Total	1020	1050	915	945	0	0	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

^{*} Mix well together