## **Finishing**

## **Shoe Upper**

CLIENT TFL RECIPE NO. MEMA 24049

ARTICLE N°18 NAPOLI BASED ON WE RECIPE NO.

MATERIAL COW SIDE DATE 25 September 2024 COLOUR TPX 12-0740 TECHNICIAN Borgia - Menichetti

Product	1	2	3	4	5	6	Procedure
RODA® Lite 07 MIX	30		i 	ļ	i :	i	1) 2X ROLLER 30C
RODA® Ground 1401	100		i	[	i	i	
RODA® Pure Prebase 772	50						2) 1X SPRAY
RODA® Bind TLC 327	50			i			EMBOSS "LEVIS"
RODA® Lac CAB Dull		100					
WATER		200		200			3) 1X/2X TIPPING ROLLER 48L
RODA® Fix 5188/N Gloss			300	100			
RODA® Bind TLC 385			50				4) 2X SPRAY
RODA® Pur ADX			30				IRON 120°C - 50Kg
RODA® Lite 07 MIX			20				REST OVER NIGHT
RODA® Pure Luster 682				50			DRY MILL 3hrs
RODA® Feel N4				10	<u> </u>	İ	VACUUME 70°C - 10"
RODA® Wax 4001				20			
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Total	230	300	400	380	0	0	
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## Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of reconstibility.

<sup>\*</sup> Mix well together