## **Finishing**

## **Shoe Upper**

CLIENT TFL RECIPE NO. MEMA 24040

ARTICLE N°23 VOLTA BASED ON WE RECIPE NO.

MATERIAL Cow side CG (Nubuk) DATE 18 July 2024

COLOUR TPX 13-1024 TECHNICIAN Maurizio Menichetti

Product	1	2	3	4	5	6	Procedure
RODA® Lite 07 MIX	40				   		DRY MILL 8hrs
Water	500	500	300		 		1) 2-3X SPRAY
EUDERM® Wax CL-C	50	50					IRON 90°C 30 atm
RODA® Bind 1430	50	50					
RODA® Cryl NP 87	50	50			!		2) 2X SPRAY
RODA® Cryl 108/N2	100	100			i		DRY MILLING 1-2hrs
RODA® Poliperl Gold M		7			!		+ 1X SPRAY
RODA® Cor HTP Mix		1					!
							3) 2X SPRAY
ISODERM® LA 83-N-C			200		i		IRON 90°C 20 atm
RODA® Feel KTA 950			20		l		DRY MILLING 30'
RODA® Feel N4			10		: :		VACUUM
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Total Comments:	790	758	530	0	0	0	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.