## **Finishing**

## **Shoe Upper**

CLIENT TFL RECIPE NO. BU 6269

ARTICLE N°25 FOGLIA BASED ON WE RECIPE NO.

MATERIAL **C.G. BUFFALO SIDE**COLOUR **TPX 13 - 0759**DATE

Sept. 24

Borgia Roberto

Product	1	2	3	4	5	6	Procedure
RODA® Pure Oil AA 4040	100	100					
RODA® Pure Prebase KCF 647		100					1) 1X ROLLER 21G FLESH SIDE
WATER		100		300	500		REST OVER NIGHT - STAKING
EUDERM® Driver PE-C		50					
RODA® Wax 2011			100				2) 1X ROLLER 21G
RODA® Oil SF			100				REST OVER NIGHT
RODA® Wax 4053				100			FELT POLISH
RODA® Pur 1418/F				150			
RODA® Feel KTA 950				30			3) 2X HEATED ROLLER 21G -70°C
RODA® Wax 4097/N				100			SANDBLAST 110°C - 30 Kg
RODA® Pure Luster 682				50			+ 1X HEATED ROLLER 21G - 70°C
SELLA® Derm Brown M2				10			
ISODERM® LA 83-N-C					500		REST O/N
							WET BACK 5' - DRY HANG 90%
							FINAL DRYING IN MILLING DRUM 40°C
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							4) 2X SPRAY
							5) 1X SPRAY
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Total	100	350	200	740	1000	0	

Comments:

 $\mathsf{RODA}^{\otimes}$  is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery

