Finishing

CLIENT

ARTICLE

Leather Goods

TFL

N°27 PRIAMO

RECIPE NO. **29.07.2024**BASED ON WE RECIPE NO. **95/24**

MATERIAL CRUST WE 69/24 -- W.W. DATE

COLOUR TPX 12-0601 TECHNICIAN J.C.PARIS/ LL. SAGRISTA

RODA® Base AF-B/N WATER 400 500 500 400 1) 3X SPRAY RODA® Cryl NP 87 125 125 IRON 75°C - 100Kg RODA® Fix 5180/N 50 50 50 + 3X SPRAY EUDERM® X-Grade SF 100 RODA® Feel KTA 950 50 50 DRY MILL OVER NIGHT RODA® Lite 07 MIX 100 50 L.P.A. 80 80 80 3) 2X SPRAY ISODERM® LA 85-N-C RODA® Link PAX 2 2 3 4) 2X SPRAY RODA® Feel S 759/N Dull 300 RODA® Feel S 758/N 300 PLATE 80°C - 100Kg RODA® Feel S 768/N 300 PLATE 80°	Product	1	2	3	4	5	Procedure
WATER 400 500 500 400 1) 3X SPRAY RODA® Cryl NP 87 125 125 IRON 75°C - 100Kg RODA® Fix 5180/N 50 50 + 3X SPRAY EUDERM® X-Grade SF 100	RODA® Base AF-B/N	300		300			
RODA® Cryl NP 87 125 125 IRON 75°C - 100Kg RODA® Fix 5180/N 50 50 + 3X SPRAY EUDERM® X-Grade SF 100 - 2) 1X SPRAY RODA® Feel KTA 950 50 50 2) 1X SPRAY RODA® Pure Wax 4039 50 50 DRY MILL OVER NIGHT RODA® Lite 07 MIX 100 50 3) 2X SPRAY ISODERM® LA 85-N-C 500 3) 2X SPRAY RODA® Link PAX 2 3 4) 2X SPRAY RODA® Fix 5759/N Dull 300 PLATE 80°C - 100Kg RODA® Feel S 768/N 20 DRY MILL TO EFFECT		400	500	500	400		1) 3X SPRAY
EUDERM® X-Grade SF 100 RODA® Feel KTA 950 50 50 2) 1X SPRAY RODA® Pure Wax 4039 50 50 DRY MILL OVER NIGHT RODA® Lite 07 MIX 100 50 3) 2X SPRAY I.P.A. 80 80 3) 2X SPRAY ISODERM® LA 85-N-C 500 500 4) 2X SPRAY RODA® Link PAX 2 3 4) 2X SPRAY RODA® Fix 5759/N Dull 300 70 PLATE 80°C - 100Kg RODA® Feel S 768/N 20 DRY MILL TO EFFECT	RODA® Cryl NP 87	125	!	125			
EUDERM® X-Grade SF 100 RODA® Feel KTA 950 50 50 2) 1X SPRAY RODA® Pure Wax 4039 50 50 DRY MILL OVER NIGHT RODA® Lite 07 MIX 100 50 3) 2X SPRAY I.P.A. 80 80 3) 2X SPRAY ISODERM® LA 85-N-C 500 500 4) 2X SPRAY RODA® Link PAX 2 3 4) 2X SPRAY RODA® Fix 5759/N Dull 300 70 PLATE 80°C - 100Kg RODA® Feel S 768/N 20 DRY MILL TO EFFECT	RODA® Fix 5180/N	50	İ	50			+ 3X SPRAY
RODA® Pure Wax 4039 50 50 DRY MILL OVER NIGHT RODA® Lite 07 MIX 100 50 3) 2X SPRAY I.P.A. 80 80 3) 2X SPRAY ISODERM® LA 85-N-C 500 500 RODA® Link PAX 2 3 4) 2X SPRAY RODA® Fix 5759/N Dull 300 9 RODA® Fix 1000 200 PLATE 80°C - 100Kg RODA® Feel S 768/N 20 DRY MILL TO EFFECT		100					
RODA® Pure Wax 4039 50 50 DRY MILL OVER NIGHT RODA® Lite 07 MIX 100 50 3) 2X SPRAY I.P.A. 80 80 3) 2X SPRAY ISODERM® LA 85-N-C 500 500 RODA® Link PAX 2 3 4) 2X SPRAY RODA® Fix 5759/N Dull 300 9LATE 80°C - 100Kg RODA® Feel S 768/N 20 DRY MILL TO EFFECT	RODA® Feel KTA 950	50	†	50			2) 1X SPRAY
I.P.A. 80 80 3) 2X SPRAY ISODERM® LA 85-N-C 500 4 RODA® Link PAX 2 3 4) 2X SPRAY RODA® Fix 5759/N Dull 300 7 RODA® Fix 1000 200 PLATE 80°C - 100Kg RODA® Feel S 768/N 20 DRY MILL TO EFFECT		50	İ	50			DRY MILL OVER NIGHT
ISODERM® LA 85-N-C 500 RODA® Link PAX 2 3 4) 2X SPRAY RODA® Fix 5759/N Dull 300 RODA® Fix 1000 200 PLATE 80°C - 100Kg RODA® Feel S 768/N 20 DRY MILL TO EFFECT	RODA® Lite 07 MIX	100	İ	50			
RODA® Link PAX 2 3 4) 2X SPRAY RODA® Fix 5759/N Dull 300 RODA® Fix 1000 200 PLATE 80°C - 100Kg RODA® Feel S 768/N 20 DRY MILL TO EFFECT	I.P.A.	80		80			3) 2X SPRAY
RODA® Fix 5759/N Dull 300 RODA® Fix 1000 200 PLATE 80°C - 100Kg RODA® Feel S 768/N 20 DRY MILL TO EFFECT	ISODERM® LA 85-N-C		500				
RODA® Fix 1000 200 PLATE 80°C - 100Kg RODA® Feel S 768/N 20 DRY MILL TO EFFECT	RODA® Link PAX		Ī	2	3		4) 2X SPRAY
RODA® Feel S 768/N 20 DRY MILL TO EFFECT	RODA® Fix 5759/N Dull		İ	Ĭ	300		
			Ī]	200		PLATE 80°C - 100Kg
AQUADERM® Additive SF 3 3 4 5 6 7 7 7 7 7 7 7 7 7 7 7 7			İ	<u> </u>	20		DRY MILL TO EFFECT
	AQUADERM® Additive SF	<u>-</u>	†		3		
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Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.