Finishing

Upholstery

CLIENT TFL RECIPE NO. 21785

ARTICLE N° 28 GOLGOTA BASED ON WE RECIPE NO.

MATERIAL Buffed cow DATE 27 September 2024 COLOUR TPX 15-1307 TECHNICIAN Dal Lago Stefano

Product	1	2	3	4	5	6	Procedure
RODA® Wax 4097/N	100					ļ	Staking
RODA® Wax KCF 616	200		100			i	Buffing with 320
RODA® Ground KCF 614	200						
RODA® Base SB	150						1) 1 Spray coating 10 g/sq.ft.
Water	100	500	420	150		İ	
RODA® Pur ADX	30		30				2) 1 Spray coating
RODA® Lite 07 MIX	10						Sandblast 110°C
ISODERM® LA 85-N-C		500					Dry milling 8 hours
RODA® Base 5786/N			400			<u> </u>	
RODA® Cryl 114			50				3) 1 Spray coating 1,5 g/sq.ft.
RODA® Link 5504/N			20				
RODA® Fix 5792/N2				800			4) 1 Spray coating 2,5 g/sq.ft.
RODA® Fix 1051/N				200			Dry milling 8 hours
RODA® Tec AW				50			Ironing 110°C
AQUADERM® XL 71				40			
RODA® Feel N4				10			
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Total	790	1000	1020	1250	0	0	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.