## **Finishing**

CLIENT

## **Leather Goods**

TFL

RECIPE NO. BU 6251

ARTICLE N°3 CEZANNE BASED ON WE RECIPE NO.

MATERIAL **Goat Skin** DATE **11.07.2024**COLOUR **TPX 14 - 1230** TECHNICIAN **Giorgio Giraudo** 

Product	1	2	3	4	5	6	Procedure
PRESKIN							1) preskin by reverse coat
AQUADERM® FLUID H	10						on release paper (2-3-gr.sqft)
RODA® Lite 07 mix 2	5						paper release 2m/min - cylinder 6
RODA® Poliper Copper M(1.2 H2O)	20						
RODA® Poliper Gold M(1:2H2O)	30						
RODA® Line SLG	1000						
ACRYSOL™ RM 819W	х						
Viscosity 35 sec , cup 4 mm							
SKIN							2) Skin by reverse coat on release paper
RODA® Line AFG		850					paper release 2m/min - cylinder 4
EUDERM® X Grade SF		150					
RODA® Lite 07 mix 1		50			ļ		
RODA® Lite 07 mix 2		10			 	<u> </u>	
AQUADERM® Fluido H		10					
Acrysol® RM 819W		Х			i 		
Viscosity 35 sec , cup 4 mm					 		
ADHESIVE					[		3)Adhesive by spray cot coat robot
RODA® Line AFG			200				on leather ( 3 gr.sqft)
PRIMAL™ FGR			800				
AQUADERM® Fluid H			10				
RODA® Lite 07 mix 1			50				
AQUADERM® XL 50			50				RODA Lite 07 Mix 1
ACRYSOL™ RM 819W			Х			1200	WHITE 07
Viscosity 35 sec , cup 4 mm						90	ORANGE BROWN 07
						18	RED 07
					i 	54	OCRA 07
							RODA Lite 07 Mix 2
						90	ORANGE BROWN 07
						22	RED 07
						54	OCRA 07
Total	1065	1070	1110	0	0	1528	

Comments:

**RELEASE PAPER: Komet UM 54** 

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.

