## **Finishing**

## **Leather Goods**

CLIENT TFL RECIPE NO. BU 6377

ARTICLE N°30 HOKUSAI BASED ON WE RECIPE NO.

MATERIAL COW SIDE F. G. -- W.W. DATE 02 September 2024
COLOUR TPX 16-1305 12-0601 TECHNICIAN BRUNO PARREIRA

Product	1	2	3	4	5	6	Procedure
RODA® Wax 33 Conc	1000						
RODA® Wax 4077/N		300					1) 1X ROLLER 10 gr sq.ft
RODA® Pur WX 1418/F		100					REST OVER NIGHT
WATER		500	450				WET BACK IN DRUM
EUDERM® Driver PE-C		100					HORSE UP, SET OUT
SELLADERM® M2 Mix		Х					MILLING WITH TEMPERATURE 45°C - 1 hrs
RODA® Lac CAB DULL/N			500				HANG DRY
RODA® Feel S 2075			10				MILLING 3 hrs
RODA® Feel S 5650			10				STAKE
PM 3870			25				
							2) 3X SPRAY
							WIPE OFF WITH Metoxypropanol
							MILLING 6 hrs
							3) 1X SPARY
							MILLING 1 hrs
Total	1000	1000	995	0	0	0	
Total	1000	1000	333	J	U	U	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.

