## **Finishing**

CLIENT

ARTICLE

## **Leather Goods**

N°33 CIRCE

RECIPE NO. FI 97/24
BASED ON WE RECIPE NO. WE 70/24

MATERIAL Cow Side DATE 04 September 2024
COLOUR TPX 15-1305 TECHNICIAN J.C.PARIS/ LL. SAGRISTÀ

| Product                | 1    | 2    | 3   | 4 | 5 | 6 | Procedure                     |
|------------------------|------|------|-----|---|---|---|-------------------------------|
| RODA® Base Reco 12     | 250  |      |     |   |   |   |                               |
| WATER                  | 500  | 650  | 530 |   |   |   | 1) 2X SPRAY                   |
| RODA® Pure Wax 4039    | 25   |      |     |   |   |   | PRESS 80°C 100 BAR            |
| RODA® Pure Luster 1505 | 50   |      |     |   |   |   | DRY MILL O/N                  |
| EUDERM® Nappa Soft S-C | 80   | 30   |     |   |   |   |                               |
| RODA® Pur WX 1418/F    | 75   | 100  |     |   |   |   | 2) 3X SPRAY                   |
| RODA® Lite 07 MIX      | 60   | 50   |     |   |   |   | EMBOSS GRAIN 90°C/ 100 Bar 5" |
| EUDERM® Wax CL-C       |      | 20   |     |   |   |   | + 1X SPRAY                    |
| AQUADERM® Additive XF  |      | 40   |     |   |   |   |                               |
| RODA® Wax KCF 616      |      | 20   |     |   |   |   | 3) 2X SPRAY                   |
| RODA® Cryl NP 87       |      | 100  |     |   |   |   |                               |
| RODA® Fix 1000         |      | 50   | 200 |   |   |   | DRY MILL 12hrs                |
| RODA® Link PAX         |      | 8    |     |   |   |   |                               |
| RODA® Fix 5792/N2      |      |      | 200 |   |   |   | IRON 100°C/ 100Bar 5"         |
| AQUADERM® XL 71        |      |      | 30  |   |   |   | DRY MILL TO EFFECT            |
|                        |      |      |     |   |   |   |                               |
|                        |      |      |     |   |   |   |                               |
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|                        |      |      |     |   |   |   |                               |
| Total                  | 1040 | 1068 | 960 | 0 | 0 | 0 |                               |

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

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