## **Finishing**

## **Leather Goods**

CLIENT TFL RECIPE NO. BU 6307

ARTICLE N°4 VAN DICK BASED ON WE RECIPE NO.

MATERIAL **BOVINE** DATE **15.10.2024**COLOUR **Brown** TECHNICIAN **Giorgio Giraudo** 

Product	1	2	3	4	5	6	Procedure
PRESKIN							1) preskin by reverse coat
AQUADERM® FLUID H	10						on release paper (2-3-gr.sqft)
RODA® Lite 07 mix	100		İ			i	paper release 2m/min - cylinder 6
RODA® Line SLG	800						
AQUADERM® Matt 102	100					İ	
BAYDERM® Bottom DLV-N	100						
ACRYSOL™ RM 819W	х						
Viscosity 35 sec , cup 4 mm							
ADHESIVE							3)Adhesive by spray coat robot
RODA® Line AS			800				on leather ( 5-7 gr.sqft)
PRIMAL™FGR			200				dry milling over night
AQUADERM®Fluid H			10				
RODA® Lite 07 mix 1			50				
AQUADERM® XL 50			50				
ACRYSOL™ RM 819W			х				
Viscosity 35 sec , cup 4 mm							
RODA® Lac S 214 N/2				200			4) 2 spray cost, dry ironing 90°C
RODA® Lac ON 3050 N/3				50			Dry milling 3 hrs
Butyl acetate				500			
Total	1110	0	1110	750	0	0	

## Comments:

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We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.

