Finishing

Leather Goods

CLIENT TFL RECIPE NO. 21719

ARTICLE N° 5 RAFFAELLO BASED ON WE RECIPE NO.

MATERIAL COW F.G. DATE 30 August 2024
COLOUR TPX 16-1332 TECHNICIAN DAL LAGO STEFANO

Product	1	2	3	4	5	6	Procedure
RODA® Penetrator 4026	950		 	 			1) 1X ROLLER Flesh Side
SELLA® Derm M2 mix	50		†	! !			1 X ROLLERGrain Side
RODA® Ground 1402		400	¦				
RODA® Base Reco 12		100					REST OVER NIGHT
Water		500	500	400	300		STAKING
RODA® Pur ADX		30	†				
RODA® Lite 07 mix		30	! !	40			2) 2X SPRAY 2+2 g/sq.ft.
ISODERM LA 85-N-C			500				
RODA® Base 5786/N				400			3) 1X SPRAY
RODA® Wax KCF 616			Ī	120			IRON 100°C
RODA® Pur 5101/N	<u>-</u>		i	80			
RODA® Poliperl mix			! !	20			4) 3X SPRAY 1,5+1,5+1,5 g/sq.ft.
RODA® Link 5504/N			İ	10			
RODA® Fix 5090			† !		800		5) 1X SPRAY 2 g/sq.ft.
RODA® Fix 5020			i		200		STAKING
RODA® Feel N4	<u> </u>		İ	i	20		IRON 100°C
RODA® Link PAX			!		20		
			: :				
			i				
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Tatal	4000	1000	1000	1070	1240	^	
Total	1000	1060	1000	1070	1340	0	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.