Finishing

CLIENT

Shoe Upper

TFL

RECIPE NO. BU 6375

ARTICLE N°6 ACACIA BASED ON WE RECIPE NO.

MATERIAL COW SIDE F.G. -- W.W. DATE 02 September 2024
COLOUR TPX 16- 1356 TECHNICIAN BRUNO PARREIRA

Product	1	2	3	4	5	6	Procedure
RODA® OIL 1449	1000						
RODA® Pur 8103		200					1) 3X ROLLER TOTAL 12 gr sq.ft
Water		400	400	400			REST OVER NIGHT
EUDERM Driver PE-C		400	100				MILLING 8hrs
RODA® Bind TLC 385			150	70			
RODA® Wax 4077/N			50				2) 2X SPRAY
RODA® Pur 5302/N			100				
RODA® Cryl NP 87			100				3) 2X SPRAY
RODA® Pur WX 1418/F			100				PLATE 90°C
RODA® Cryl 108/N2			15	10			+ 2X SPRAY
AQUADERM® XL 71			10	10			
SELLA® Derm M2 Mix			х				4) 2X SPRAY
RODA® Pur 5427/N				500			IRON 100ºc
RODA® Feel Microsil				10			MILLING 5 MIN.
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Total	1000	1000	1025	1000	0	0	
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Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery

