

Wet End - Process Formulation (RETAN)



N10 TUNDAR wet end.xlsx

Date: 2-Oct-2024
Technician: ALBIERO

Company: FASHION S/S 2026

Type of Leather: Furniture Leather

Trial - N°: 10

Aim of Trial: N10 TUNDAR

Color: TPX 17-1449

Project - N°:

Piece count: 6 SIDES

Material: CHINA国产皮

Substance: 1,40 mm

% refer to: shaved weight削匀重

Weight: 35,800 kg

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		100,00		Water水	30			
		0,50		BORRON® SE			10	
		3,00		TANIGAN® RFS LIQ				
		5,00		TANIGAN® BNO LIQ			30	
		2,00		CORIPOL® Pure LW			10	
		2,00		sodium formate甲酸钠				
		1,00		PELTEC® AE				
		2,00		Ammonium bicarbonate碳铵			90	pH= 6,4
Drain								
		300,00		Water水	50		10	
		100,00		Water水				
		9,00		CORIPOL® Pure LW	50			
		5,00		CORIPOL® PURE R			120	
		10,00		TANIGAN® BNO LIQ			40	
		1,50		Formic acid甲酸			20	
		1,50		Formic acid甲酸			40	pH= 3,6
Drain		0,00						
		200,00		Water水	20		10	
Drain		0,00						
		50,00		Water水				
		0,50		Ammonia氨水				
		0,50		INVADERM® LU			10	
		3,60		SELLA® FAST BROWN HC	0			
		1,20		SELLA® Fast Orange A			90	
		150,00		Water水	20		10	
		1,50		Formic acid甲酸			20	
		1,50		Formic acid甲酸			60	pH= 3,6
Drain								
		200,00		Water水	20		10	
Drain								

Mechanical Operation:

Toggle dry 50°C
绷板干燥50°C

Process Information:

Running Time: 9 hrs 40 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery. Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..