

# Wet End - Process Formulation (RETAN)



N15 BALENA wet end.xlsx

Date: 10-Jul-2024  
Technician: Tempesti

Company: FASHION S/S 2026

Type of Leather: Shoe Upper & Leather Goods

Trial - N°:

Aim of Trial: nappa

Color: 16-4020

Project - N°: N15 BALENA

Piece count:

Material: Italian calf wb意大利小牛蓝皮

Substance: 0,8-0,9 mm

% refer to: shaved weight削匀重

Weight:

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00	0,000	Water水	40°C			
		1,00	0,000	Formic acid甲酸				
		0,50		CORIPOL® FCT				
		0,30	0,000	BORRON® ADN			30	
drain 控水			0,000					
		100,00	0,000	Water水	40°C			
		1,00	0,000	CORIPOL® FCT				
		6,00	0,000	RETINGAN® LFC			20	
		6,00	0,000	BLANCOROL® RC				
		6,00	0,000	BASOCHROM X50			180	automatic自动过夜
drain wash控水水洗								morning pH: 3,8次日
		80,00	0,000	water	30°C			
		1,00	0,000	SELLASOL® NG LIQ				
		1,00	0,000	MAGNOPAL® DP			15	
		6,00	0,000	LEVOTAN® AT 01			30	
		6,00	0,000	LEVOTAN® HPP			20	
		15,00	0,000	TANIGAN® MBO-A LIQ				
		3,00	0,000	SELLASOL® FTF			30	
		x		dyestuffs染料				
		5,00		RETINGAN® LFC			60	
		100,00	0,000	Water水	50°C			
		x		Formic acid甲酸			30	
drain wash控水水洗			0,000					
		100,00	0,000	Water水	50°C			
		3,00	0,000	CORIPOL® AT				
		4,00	0,000	CORIPOL® BZE/N				
		2,00	0,000	CORIPOL® DX-1202				
		0,40	0,000	BORRON® SAF-A			60	
		6,00	0,000	LEVOTAN® RP			30	
		0,50	0,000	Formic acid甲酸			30	
drain 控水			0,000					

## Mechanical Operation:

set out, vacuum dry 120" at 40°C  
伸展，真空40°C120秒

## Process Information:

Running Time: 8 hrs 55 min

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