

Wet End - Process Formulation (RETAN)



N18 NAPOLI wet end.xlsx

Date:

2-Oct-2024

Technician:

ALBIERO

Company: FASHION S/S 2026

Type of Leather: Furniture Leather

Aim of Trial: N18 NAPOLI

Trial - N°:

18

Color:

TPX 12-0740

Piece count:

6 SIDES

Substance:

1,0-1,1

Project - N°:

Material: NBT

Weight:

16,000 kg

% refer to: shaved weight削匀重

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		250,00		Water水	40			
		2,00		CORIPOL® GLH				
		0,50		Oxalic acid草酸			30	
Drain控水								
		100,00		Water水	35			
		1,00		sodium formate甲酸钠			10	
		4,00		MAGNOPAL® PURE A			20	
		3,00		Chrome 26/33%				
		2,00		CORIPOL® ESU			90	AUTOMATIC O/N自动过夜
				IN THE MORNING次日				
		2,00		SELLASOL® NG gran				
		2,00		sodium formate甲酸钠			20	
		1,00		sodium bicarbonate小苏打			40	
		150,00		Water水	35		20	pH=5
Drain控水		0,00			0			
		200,00		Water水	35		10	
		0,00						
		60,00		Water水	35			
		5,00		MAGNOPAL® PURE A			30	
		4,00		TANIGAN® MBO gran				
		1,00		CORIPOL® SV	0			
		2,00		CORIPOL® ESU			30	
		6,00		TANIGAN® VRO Liq				
		4,00		TANIGAN® MBO gran				
		3,00		SELLASOL® BC/7			20	
		100,00		Water水	55			
		1,00		Formic acid甲酸			15	
		1,00		Formic acid甲酸			30	pH= 3,6
Drain控水		0,00						
		200,00		Water水	50		10	
Drain控水		0,00						
		100,00		Water水	50			
		0,20		Ammonia氨水			10	
		5,00		CORIPOL® ESU				
		3,00		CORIPOL® SV	0			
		2,00		MAGNOPAL® HS				
		1,00		SELLA® FIN White T				
		3,00		CORIPOL® Pure LC-A				
		2,00		CORIPOL® GLH			60	
		1,00		MAGNOPAL® TGR-A			60	
		50,00		Water水			10	
		1,50		Formic acid甲酸	0		40	pH= 3,9
Drain控水		0,00						
		200,00		Water水	20		10	
Drain控水								
		50,00		Water水	20			
		0,50		INVADERM® LU				
		3,00		BAYKANOL® SL				
		0,50		Ammonia氨水				
		1,00		BORRON® NF			20	
		4,00		MAGNOPAL® HS				
		2,00		SELLA® FIN White T				
		0,20		SELLA® Fast Yellow 4GL	0			
		0,20		SELLA® Fast Yellow A			60	
		100,00		Water水	55			
		1,50		Formic acid甲酸			90	pH= 3,5
Drain控水								
		100,00		Water水	20			
		0,50		Ammonia氨水				
		0,50		INVADERM® LU				
		4,00		BAYKANOL® SL			10	
		4,00		MAGNOPAL® HS				
		3,00		SELLA® FIN White T				
		1,50		SELLA® Fast Yellow 4GL				
		0,10		SELLA® Fast Yellow A			40	
		150,00		Water水	55			
		1,50		Formic acid甲酸			40	
Drain控水								
		200,00		Water水	20		10	
Drain控水								

Mechanical Operation:

Set out ,Toggle dry 50°C

伸展, 绷板干燥50°C

Process Information:

Running Time:

13 hrs 55 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.