

Wet End - Process Formulation (RETAN)


N22 CALIFFO wet end.xlsx

Date: 2-Oct-2024

Technician: ALBIERO

Company: FASHION S/S 2026

Type of Leather: Furniture Leather

Trial - N°: 22

Aim of Trial: N22 CALIFFO

Color: TPX 16-0435

Piece count: 6 SIDES

Project - N°:
Substance: 1,,0-1,1

Material: NBT

Weight: 18,000 kg

% refer to: shaved weight削匀重

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water水	45			
		0,50		BORRON® SAF-A				
		0,30		Oxalic acid草酸			40	pH= 3,5
Drain wash控水水洗								
		100,00		Water水	20			
		2,00		sodium formate甲酸钠			20	
		2,00		sodium bicarbonate小苏打				
		1,50		ERHAVIT® DMC				
		1,00		Ammonium bicarbonate碳铵			180	pH= 7,1
Drain 控水		0,00						
		200,00		Water水	20		10	
Drain wash控水水洗							0	
		50,00		Water水	20			
		4,00		TANIGAN® MBO gran			20	
		0,50		Ammonia氨水			5	
		1,00		INVADERM® LU			0	
		2,00		SELLASOL® TN				
		2,00		BAYKANOL® SL			10	
		3,00		SELLA® Fast Yellow 4GL			0	
		0,10		SELLA® Fast Green GDN	0		40	
		1,00		CORIPOL® SG			0	
		2,00		CORIPOL® MK-A			60	AUTOMATIC O/N自动过夜
				IN THE MORNING次日			10	
		200,00		Water水	55		5	
		1,00		Formic acid甲酸	0		20	
		2,00		Formic acid甲酸			30	
Drain wash控水水洗		0,00						
		200,00		Water水	40			
		4,00		TANIGAN® MBO gran				
		3,00		CORIPOL® SG			0	
		4,00		Chrome 26/33%			60	
		1,00		sodium formate甲酸钠			30	pH= 4
Drain wash控水水洗		0,00						
		200,00		Water水	55			
		0,20		Ammonia氨水			0	
		0,30		BORRON® SAF-A			5	
		3,00		CORIPOL® SG			0	
		10,00		CORIPOL® MK-A			0	
		2,00		CORIPOL® A			90	
		1,00		Formic acid甲酸			30	
Drain wash控水水洗		0,00			0			
		100,00		Water水	20		0	
		0,30		Ammonia氨水			0	
		2,00		BAYKANOL® SL			0	
		0,30		INVADERM® LU	0		3	
		1,00		SELLA® Fast Yellow 4GL			0	
		0,04		SELLA® Fast Green GDN			40	
		100,00		Water水	55		0	
		1,00		Formic acid甲酸			20	
Drain wash控水水洗								

Mechanical Operation:

SET OUT - VACUUM DRY 50°

伸展，真空干燥50°C

Process Information:
Running Time: 12 hrs 08 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.