Wet End - Process Formulation (RETAN)



N23 VOLTA wet end.xlsx		Date:	27-Jun-2024
		Technician:	GIANNI
Company:	FASHION S/S 2026		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:	N23 VOLTA	Color:	13-1024
		Piece count:	
Project - N°:		Substance:	1,3 +
Material:	WB蓝皮	Weight:	
% refer to:	SHAVED WEIGHT 削匀重	Drum - N°:	

Operation	Add	%	Weight	Product	Temp.	Dilution	Time	Control
			in kg		in °C	(1 : x)	in min	
		300,00	0,000	Water水	40°C			
		0,30	0,000	Acetic acid醋酸			30'	
			0,000					Drain控水
		300,00	0,000	Waterzk	30°C		15'	Drain控水
			0,000					
		150,00	0,000	Water水	30°C			
		3,00	0,000	SELLASOL® NG LIQ				
		1,00	0,000	sodium formate甲酸钠				
		0,20	0,000	sodium bicarbonate小苏打			60'	pH=5
		3,00	0,000	LEUKOTAN [™] 1093			30'	
		1,50	0,000	LEVOTAN® WS				
		3,00	0,000	DRYWALK [®] FAT New			90'	automatic overnight自动过夜
			0,000					morning drain次日控水
		50,00	0,000	Waterzk	30°C			
		5,00	0,000	LEUKOTAN [™] 1093			30'	
		4,00	0,000	RETINGAN® LFC				
		4,00	0,000	RETINGAN® ZF PLUS				
		8,00	0,000	TANIGAN® MBO-A LIQ				
		8,00	0,000	TANIGAN® FAO LIQ			60'	
		100,00	0,000	Waterak	50°C			
		4,00	0,000	DRYWALK [®] FAT New				
		4,00	0,000	LEVOTAN® WS				
		3,00	0,000	LEVOTAN® HPP			60'	
		2,00	0,000	Formic acid甲酸			15'	
		3,00	0,000	Formic acid甲酸			20'	Drain控水
		-,	0,000					,,
		100,00	0,000	Waterzk	30°C			
		3,00	0,000	NOVALTAN AL			90'	Drain控水
			·					
						Inform		

Mechanical Operation: vacuum 200" 45°C

真空45度 200秒

Process Information:

Running Time: 0 hrs 0 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.