Wet End - Process Formulation (RETAN)



N24 BOTTIGLIA first step wet end.xlsx		Date:	11-Jun-2024
		Technician:	Volterrani
Company:	FASHION S/S 2026		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:	N24 BOTTIGLIA first step	Color:	
		Piece count:	
Project - N°:		Substance:	1,2 mm
Material:	split WB二层蓝皮	Weight:	
% refer to:	SHAVED WEIGHT 削匀重	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00	0,000	Water水	40°C	(1. A)	111 111111	
		0,50	0,000	oxalic acid 草酸	40 0			
		0,50	0,000	BORRON® ADN			40'	check wetting back 查看回水状态
		0,00	0,000	BORRON ADIN			70	Drain控水
		150,00	0,000	Water水	40°C			Diamit_/jt
		3,00	0,000	NOVALTAN AL	100		30'	
		5,00	0,000	CROMOSAL B				
		5,00	0,000	TANNESCO® HN-A LIQ				
		3,00	0,000	CORIPOL® SFC			60'	
		2,00	0,000	sodium formate甲酸钠			120'	automatic overnight自动过夜
			0,000	Social Territor HX III				morningpH=3,7 drain 次日控水
		150,00	5,000	Water水	30°C			morningpir of aram (CI 1124)
		2,00	0,000	sodium formate甲酸钠				
		2,00	0,000	sodium bicarbonate小苏打			40'	
		4,00	0,000	RETINGAN® ZF PLUS			40'	pH=5,5 drain/wash 控水水洗
		•	0,000					
		150,00	0,000	Water水	50°C			
		12,00	0,000	LEVOTAN® HPP				
		6,00	0,000	CORIPOL® SFC				
		1,00	0,000	BORRON® SAF-A			60'	
		,	0,000					
		5,00	0,000	TANIGAN [®] MBO-A LIQ			30'	
		-,	0,000	7,1110,111 11.20 71214				
		1,00	0,000	Formic acid甲酸			30'	Drain控水
								• •

Mechanical Operati	Process Information:				
vacuum 200" 45°C					
真空45度 200秒					
			Running Time:		0 hrs 0 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for protection are application.

practical use or application.