Wet End - Process Formulation (RETAN)

N25 FOGLIA wet end.xlsx

		Date:	**16-Jul-2024**
		Technician:	**Ravi Gautam/PD**
Company:	**FASHION S/S 2026**		
Type of Leather:	**Shoe Upper & Leather Goods**	***Trial - N°:***	
Aim of Trial:	**N25 FOGLIA**	***Color:***	**Pantone 13-0759 TPG**
		Piece count:	
Project - N°:		***Substance:***	**1,2-1.3mm**
Material:	**WB蓝皮**	***Weight:***	
% refer to:	**SHAVED WEIGHT 削匀重**	***Drum - N°:***	

Operation	*Add*	*%*	*Weight in kg*	*Product*	*Temp. in °C*	*Dilution (1 : x)*	*Time in min*	*Control*
Wet Back		200	*0,000*	Water水	35°C		60'	
回水		1	*0,000*	BORRON® SAF-A			90'	
		0,5	*0,000*	Oxalic acid草酸			30'	Check Wet Back- Drain查看回水状态，控水
		50	*0,000*	Water水	35°C		10'	Drain控水
Rechroming		100	*0,000*	Water水	40°C			
铬复鞣		0,4	*0,000*	Formic acid甲酸			10'	Check pH 3.0/3.2
		1	*0,000*	CORIPOL® SFC				
		1	*0,000*	SELLATAN® G 50 I			30'	
		2	*0,000*	basochrom 铬粉				
		2	*0,000*	TANNESCO® HN powder				
		1	*0,000*	BAYKANOL® PFM-C			40'	
		1	*0,000*	sodium formate甲酸钠			20'	
		1	*0,000*	CORIPOL® SG			20'	
		2	*0,000*	MAGNOPAL® RHN-A			30'	
		1	*0,000*	TANIGAN® OS-A			20'	
		1	*0,000*	sodium formate甲酸钠			20'	
		1,5	*0,000*	OROPON® DVP			60'	Check pH 3.8/4.0, Rest for 8Hrs停鼓8小时
			0,000	Next Day次日			15'	Run ,drain转15分钟，控水
			0,000					
			0,000					
Neutralisation		100	*0,000*	Water水	35°C			
中和		2	*0,000*	SELLASOL® NG LIQ			45'	
		2,5	*0,000*	sodium formate甲酸钠			60'	
		2	*0,000*	sodium bicarbonate小苏打			60'	Check pH 5.7-5.8,Drain控水
		70	*0,000*	Water水	35°C		10'	Drain控水
Retanning		70	*0,000*	Water水	35°C			
复鞣		2	*0,000*	MAGNOPAL® PGN-A			30'	
		1,5	*0,000*	CORIPOL® DX-1202				
		1,5		CORIPOL® UFB-A			30'	
		3	*0,000*	SELLATAN® 4002				
		2	*0,000*	SELLASOL® BC/7				
		1	*0,000*	TANIGAN® OS-A			40'	
		1	*0,000*	INVADERM® LU			10'	
		2,4	*0,000*	SELLASET® Yellow H				
		0,6	*0,000*	SELLA® Fast Yellow A			60'	Check Cross #查看渗透
		1	*0,000*	MAGNOPAL® RHN-A			20'	
		70	*0,000*	Water水	60°C		10'	
		1	*0,000*	BAYKANOL® PFM-C			20'	
		4	*0,000*	CORIPOL® DX-1202				
		2	*0,000*	CORIPOL® UFB-A				
		1	*0,000*	CORIPOL® SFC				
		1	*0,000*	RODA® Oil 1449				
		3	*0,000*	CORIPOL® MK-A				
		0,5	*0,000*	BORRON® SAF-A				
		0,2	*0,000*	Busan 30L				
		0,3	*0,000*	Glycerine甘油				
		0,5	*0,000*	BORRON® SAF-A			90'	Check Exhaustion查看耗尽率
		1,5	*0,000*	SELLATAN® HO LIQ			20'	
		1,5	*0,000*	MIROSAN® EM			20'	
		2	*0,000*	Formic acid甲酸		3x10'	+30'	Check Fixing & pH 3.4-3.6
								Drain控水
		100	*0,000*	Water水	20°C		10'	Drain & Unload控水出鼓

Mechanical Operation:	***Process Information:***	
vacuum 200" 45°C 真空45度 200秒		
	Running Time:	**0 hrs 0 min**

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