Wet End - Process Formulation (RETAN)

N26 ULISSE wet end.xlsx		***Date:***	
		Technician:	**ROMANO GIUSEPPE**
Company:	**FASHION S/S 2026**		
Type of Leather:	**Shoe Upper & Leather Goods**	***Trial - N°:***	**1**
Aim of Trial:	**N26 ULISSE**	***Color:***	**14-4105**
		Piece count:	**30**
Project - N°:	**CHINA GOAT 国产山羊**	***Substance:***	
Material:	**NBT**	***Weight:***	
% refer to:	**shaved weight削匀重**	***Drum - N°:***	

Operation	*Add*	*%*	*Weight in kg*	*Product*	*Temp. in °C*	*Dilution (1 : x)*	*Time in min*	*Control*
		100,00	*0,000*	Water水	50			
		2,00	*0,000*	BORRON® SE				
		0,50	*0,000*	Acetic acid醋酸			60	drain wash控水水洗
			0,000					
		100,00	*0,000*	Water水	38			
		2,00	*0,000*	CORIPOL® UFB-A				
		4,00	*0,000*	RETINGAN® LFC			30	
		6,00	*0,000*	TANIGAN® PURE T-A				
		3,00	*0,000*	tara				
		3,00	*0,000*	TANIGAN® MBO-A LIQ			60	
		6,00	*0,000*	TANIGAN® PURE T-A				
		6,00	*0,000*	TANIGAN® MBO-A LIQ			180	AUTOMATIC O/N自动过夜
			0,000					IN THE MORNING次日
		100,00	*0,000*	Water水	40			Drain控水
		4,00	*0,000*	TANIGAN® PAK-S			20	
		1,50	*0,000*	CROMENO BF			30	
		3,00	*0,000*	BAYTIGAN® AR			40	
		4,00	*0,000*	MAGNOPAL® IPF				
		4,00	*0,000*	CORIPOL® AT				
		4,00	*0,000*	CORIPOL® SV				
		6,00	*0,000*	LEVOTAN® HPP			60	
		1,00	*0,000*	INVADERM® LU			5	
		0,30	*0,000*	SELLA® Fast Grey C-LL				
		0,30	*0,000*	SELLA® Fast Grey RLN 02				
		0,05	*0,000*	SELLASET® Blue HN				
		4,00	*0,000*	RODA® LITE WHITE 07				
		4,00	*0,000*	SELLASOL® Pure M			40	
		3,00	*0,000*	MAGNOPAL® PGN-A			30	
		100,00	*0,000*	Water水	60			
		1,00	*0,000*	Acetic acid醋酸			10	
		3,00	*0,000*	Formic acid甲酸		3X10+60		drain wash控水水洗

Mechanical Operation:	*Process Information:*	
HORSE UP OVERNIGHT,VACUUM 搭马过夜，真空。		
	Running Time:	**9 hrs 25 min**

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