Wet End - Process Formulation (RETAN)

N27 PRIAMO wet end.xlsx		***Date:***	**25-Jun-2024**
		Technician:	**JC.P./ LL.S**
Company:	**FASHION S/S 2026**		
Type of Leather:	**Shoe Upper & Leather Goods**	***Trial - N°:***	
Aim of Trial:	**N27 PRIAMO**	***Color:***	
		Piece count:	**8**
Project - N°:		***Substance:***	**1,0-1.1mm**
Material:	PRETANNIGN WW SELLATAN WL-G LIQ白湿皮	***Weight:***	
% refer to:	**SHAVED WEIGHT 削匀重**	***Drum - N°:***	

Operation	*Add*	*%*	*Weight in kg*	*Product*	*Temp. in °C*	*Dilution (1 : x)*	*Time in min*	*Control*
		200	*0,000*	Water水	30°C			
		0,3	*0,000*	Oxalic acid草酸				
		0,3		BORRON® SAF-A				
		1	*0,000*	CORIPOL® GLH			45'	
Drain控水								
		200	*0,000*	Water水	25°C			
		5	*0,000*	CORIPOL® SLG-A				
		2	*0,000*	CORIPOL® ALF			30'	
		0,6	*0,000*	sodium bicarbonate小苏打			45'	
		4	*0,000*	LEVOTAN® L			60'	
		5	*0,000*	MAGNOPAL® HS				
		4	*0,000*	MAGNOPAL® SOF			60'	
		10	*0,000*	TANIGAN® MBO-A LIQ			30'	pH 4.2
		5	*0,000*	TANIGAN® PURE T-A				pH 5
		0,2	*0,000*	BORRON® ST			20'	
		X	*#WERT!*	dyestuff染料				
		3	*0,000*	BAYKANOL® SL			90‘	
	+	50	*0,000*	Water水	50°C			
		10	*0,000*	DRYWALK® FAT New				
		5	*0,000*	LEVOTAN® HPP				
		5	*0,000*	CORIPOL® Pure LW				
		3	*0,000*	CORIPOL® A				
		3	*0,000*	LEVOTAN® L			60’	run O/N转停过夜
	+	4	*0,000*	CORIPOL® AT				
		2	*0,000*	MAGNOPAL® DP			45‘	
	+	3	*0,000*	Formic acid甲酸		2x10'+40'		pH 3.6-3.7
Drain控水								
		200	*0,000*	Water水	25°C			
		0,5	*0,000*	sodium metabislfite焦亚硫酸钠			20'	
Drain wash控水水洗								

Mechanical Operation:	*Process Information:*	
sam，set out，vacuum 60" 35°C 挤水，伸展，真空35度 60秒		
	Running Time:	**0 hrs 0 min**

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer fr om performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes w ithin the customer’s sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the mat erial on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..