Wet End - Process Formulation (RETAN)



N28 GOLGOTA wet end.xlsx		Date:	2-Oct-2024	
		Technician:	ALBIERO	
Company:	FASHION S/S 2026			
Type of Leather:	Furniture Leather	Trial - N°:	28	
Aim of Trial:	28 GOLGOTA	Color:	TPX 15-1307	
		Piece count:	6 SIDES	
Project - N°:		Substance:	1,40 mm	
Material:	NBT	Weight:		
% refer to:	shaved weight削匀重	Drum - N°:		

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water水	35			
		0,30		BORRON [®] A				
		1,00		Oxalic acid草酸			60	pH=2,3
Drain wash控水水洗								
	\sqcup	100,00		Water水	35			
	₩	2,00		sodium formate甲酸钠				
		2,00		SELLASOL [®] NG gran CORIPOL [®] SG				
		2,00						
	₩	1,00 1,50		Ammonium bicarbonate碳铵 sodium bicarbonate小苏打				
		1,00		OROPON [®] ANZ			240	AUTOMATIC O/N自动过夜
		1,00		IN THE MORNING次日			10	pH=6,4
Drain wash控水水洗				IN THE MORNING A			10	pi 1-0, 4
Dialii wasiii 170,700		100,00		Water水	30			
		0,30		BORRON® Z			10	
		2,00		SELLASOL® TN			10	
		3,00		Chestnut				
		6,00		Quebracho				
		4,00		Mimosa FS			60	
		150,00		Water水	40		10	
		1,50		Formic acid甲酸			30	
		2,00		Chrome				
IN L LML		5,00		TANIGAN BNO liq			60	
Drain wash控水水洗	\vdash	100.00		10/-4	55			
	\vdash	100,00		Water水 BORRON [®] Z	33		10	
	\vdash	0,30		CORIPOL® MK-A			10	
	₩	7,00		CORIPOL® SG	+			
	₩	2,00						
	₩	1,50		CORIPOL® Pure LC-A			00	
		0,50		BORRON® SAF-A			90	
		4,00 2,00		TANIGAN [®] BNO LIQ Formic acid甲酸			30 30	
Drain wash控水水洗	₩	2,00		Formic acid中酸	+		30	
Drain wasn 全水水流		50,00		Water:水	20			
		0,30		BORRON® Z	20		5	
		0,50		Ammonia氨水			3	
		0,50		INVADERM® LU				
		4,00		BAYKANOL® SL			5	
		1,50		SELLA® Star Desert			Ŭ	
	\vdash	0,02		SELLA® FAST BROWN HF-R			60	
		200,00		Water/k	55		00	
	+	1,50		Formic acid甲酸			10	
		1,50		Formic acid甲酸			30	
Drain wash控水水洗								
		200,00		Water水	20			
		2,00		SELLASOL [®] TN				
		2,00		BAYKANOL [®] SL				
		0,30		Ammonia氨水			5	
		0,05		SELLA [®] Fast Grey VWL			30	
		0,50		Formic acid甲酸			20	
Drain wash控水水洗	Ш							
	\sqcup	200,00		Water水	20			
	\bigsqcup	0,30		BORRON® Z			10	
Drain wash控水水洗	\longmapsto							
Machanical One	ation				Dross	ee Inform	ation:	
Mechanical Operation:			Process Information:					
					D	ing Time:		42 has 45 mile
					Kunn	ing rime:		13 hrs 45 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.